

# Scheduling Theory and Applications

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## 1 About ORSOT

- Laboratory №68
- Projects

## 2 History of Scheduling Theory

- Gantt chart
- Scheduling theory term

## 3 Pioneers of scheduling theory

- J. R. Jackson. Scheduling a production to minimize maximum tardiness.
- W. E. Smith. Various optimizers for single-stage production.
- S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

## 4 Problem of two production lines

## 5 NP-hard problems

- Computational complexity

## 6 Problem classification in scheduling theory

# Outline II

- 7 Problem 1  $|r_j|L_{\max}$ 
  - Minimizing maximum lateness
  - Solvable cases
  - Algorithms
  - Pareto optimal schedules
- 8 Metric
  - Metric + Application
  - Absolute error
- 9 Linear programming problem
- 10 Any not decreasing penalty functions
  - Dual problem
- 11 GCTC
  - Problem statement
  - Volume planning problem
  - Timetabling problem
- 12 Railway scheduling

# Outline III

- Railway scheduling pioneers
- Existing approaches and solution methods
- Laboratory projects in railway scheduling

## 13 Single track railway scheduling problem

- Dynamic programming approach
- Solution algorithm

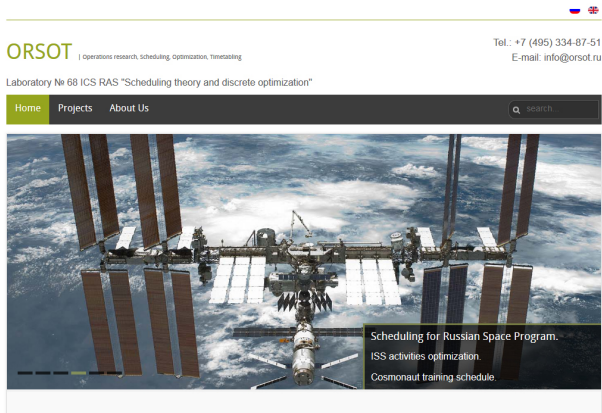
## 14 Resource Constrained Project Scheduling Problem

## 15 Open problems

- ??? problem
- P. Baptiste's problem

## 16 Conclusion



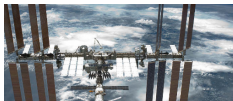


Laboratory's site

# Laboratory №68 "Scheduling theory and Discrete Optimization"

Laboratory №68 of Scheduling Theory and Discrete Optimization was founded in 2009 at Institute of Control Sciences. Head of the laboratory is professor Alexander Lazarev. Currently it is the only laboratory in Russia studying problems of Scheduling Theory.

Our site [orsot.ru](http://orsot.ru) (Operation Research Scheduling Optimization Timetabling)



Optimization problems in astronautics  
Scheduling for ISS (International Space Station) missions

Planning of cosmonauts training program

Managing railroad traffic

Managing railcar fleets

Operative management

Minimizing lateness and travel time

Strategical planning of manufacturing

Long-term and short-term planning

Minimizing production time

Uniform resource load





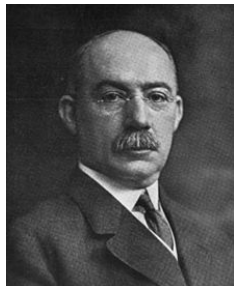
Transport logistics  
Forming trains and routes



Optimizing assembly lines  
Balancing and rebalancing assembly lines  
Distributing operations



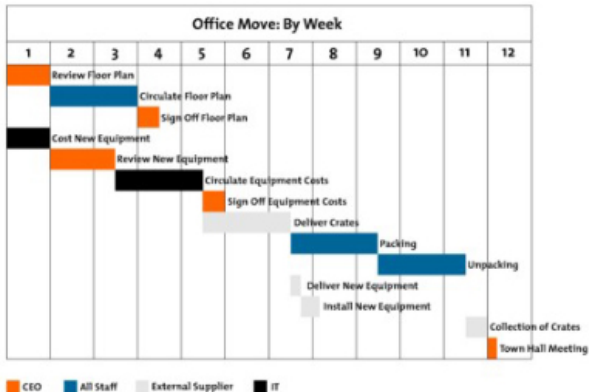
Composing study schedules  
Program product on 1C platform



Henry Laurence Gantt (1861-1919), American mechanical engineer and management consultant who is best known for his work in the development of scientific management. In the 1903 he introduced a graphical method of project schedule representation known as the **Gantt chart** (Gantt diagram).

"A graphical daily balance in manufacture"(1903)  
"Organizing for Work"(1919)

# Gantt chart



An example of Gantt chart



Richard Ernest Bellman (1920–1984), American applied mathematician, famous for his work on dynamic programming and numerous important contributions in other fields of mathematics. In the 1954 he introduced the term "scheduling theory".

"Mathematical Aspects of Scheduling Theory"(1955)

# Pioneers of scheduling theory. First results.

J. R. Jackson. Scheduling a production to minimize maximum tardiness. Research Report 43, Management Science Research Project, University of California at Los Angeles, 1955

W. E. Smith. Various optimizers for single-stage production. Naval Research Logistic Quarterly, 3:59-66, 1956

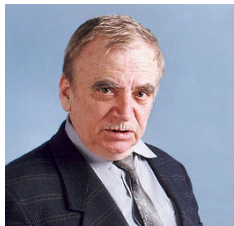
S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included. Naval Research Logistics Quarterly, 1:61-68, 1954



# Pioneers of scheduling theory in USSR.



Tanaev, V.S. and Shkurba, V.V. Vvedenie v teoriyu raspisanii (Introduction to the Scheduling Theory), Moscow: Nauka, 1975



**J. R. Jackson.**  
**Scheduling a production to minimize maximum tardiness. 1955.**

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**Note:** There are two most common ways of schedule representation:

- The schedule is represented by a permutation of jobs (in what order the jobs should be processed, one after one), for example,  $\pi = (6, 3, 2, 1, \dots)$  means that firstly job 6 is processed, then job 3, then 2 and so on.
- The schedule is represented by a vector of job start times  $S_j$ , for example  $\pi = (10, 0, 11, 5, 6, 4, \dots)$  means that job 1 starts at  $t = 10$ , job 2 starts at  $t = 0$ , 3 starts at  $t = 11$  and so on.

Depending on the formulation of considered problem, one method or another may be more convenient to implement.

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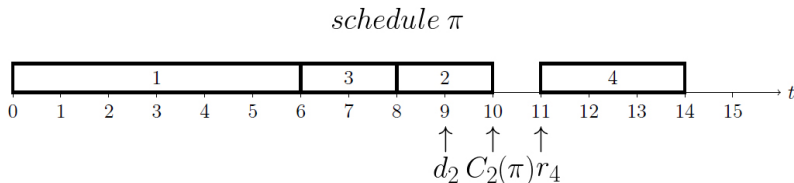
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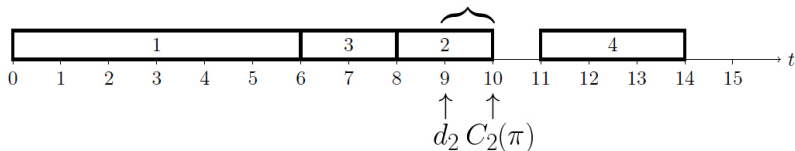
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Lateness of job  $j$ :  $C_j(\pi) - d_j$

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Lateness of job  $j$ :  $C_j(\pi) - d_j$

Lateness of job 2:  $C_2(\pi) - d_2 = 1$



# J. R. Jackson. Scheduling a production to minimize maximum tardiness.

Lateness of  $j$ -th job  $C_j(\pi) - d_j$

The goal is to construct a schedule with minimal value of maximum lateness:

$$\min_{\pi} \max_{j \in N} \{C_j(\pi) - d_j\}$$

Think, how you would solve this problem.

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Jackson's result: if all release times are zero,  $\forall j \in N r_j = 0$ , then optimal schedule  $\pi^* = (j_1, j_2, \dots, j_n)$  consists of jobs that are sorted according to non-decrease of their due dates:

$$d_{j_1} \leq d_{j_2} \leq \dots \leq d_{j_n}$$

Optimal schedule can be obtained by using sorting algorithm with  $O(n \log n)$  operations



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Jackson's algorithm requires that all the jobs are accessible from the beginning ( $\forall j \in N r_j = 0$ ).

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Jackson's algorithm requires that all the jobs are accessible from the beginning ( $\forall j \in N r_j = 0$ ).

What if this requirement is not met ( $\exists j \in N r_j \neq 0$ )?

**W. E. Smith.**  
**Various optimizers for single-stage production. 1956**

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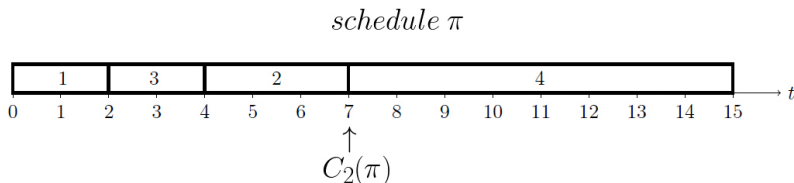
$C_j(\pi)$  — completion time

Objective function: minimum total completion time

$$\min_{\pi} \sum_{j \in N} C_j(\pi)$$

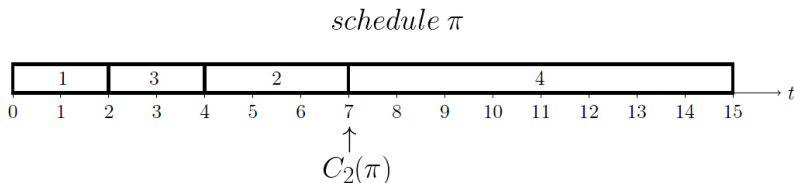
Smith's result: in optimal schedule  $\pi^* = (j_1, j_2, \dots, j_n)$  jobs are sorted according to non-decrease of their processing times:

$$p_{j_1} \leq p_{j_2} \leq \dots \leq p_{j_n}$$



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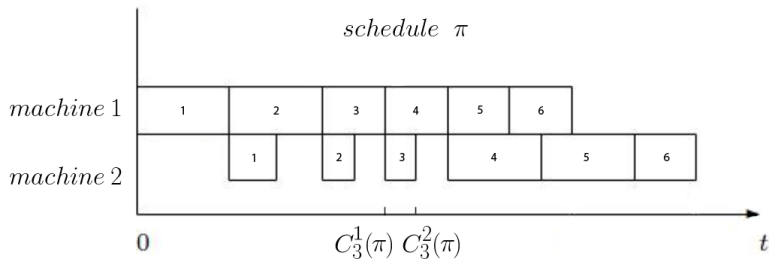
Schedule  $\pi$  (permutation of jobs, each job should be processed on machine 1 first)

Objective function: minimum total processing time (makespan)

$$\min_{\pi} \max_{j \in N} \{C_j^2(\pi)\}$$

# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

Example of a feasible schedule:



# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

Constraints:

- 1 Each machine may process only one job at a time

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- 2 Each job may be processed at machine 2 only after it was processed at machine 1, i.e. moment of processing completion of job  $j$  at machine 1 cannot exceed moment of processing initiation of the same job at machine 2
- 3 Processing of any job cannot be interrupted: if processing of job  $i$  on machine  $j$  was initiated at the moment of time  $t$ , it should remain processing on the same machine until the moment of time  $t + p_i^j$

# Johnson's algorithm:

Algorithm 1. Input: set  $N_{12}$  of jobs. Output: permutation  $\pi$ .

**Step 1**  $\forall i \in N_{12} p_i := \min\{p_i^1, p_i^2\}$

Sorting jobs according to increase of their processing duration

$$p_{i_1} \leq p_{i_2} \leq \dots \leq p_{i_n}$$

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**Step 2**  $\pi_1 := \emptyset$   $\pi_2 := \emptyset$

**Step 3** Let  $N$  be a set of jobs sorted according to Step 1.

If  $N = \emptyset$ , go to step 4.

Otherwise, let's denote the first element of  $N$  as  $i_1$ . If  $p_{i_1} = p_{i_1}^1$ , add it to  $\pi_1$ :  $\pi_1 := \pi_1 \cup i_1$ , otherwise, if  $p_{i_1} = p_{i_1}^2$ , add it to  $\pi_2$ :  $\pi_2 := i_1 \cup \pi_2$

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**Step 4**  $\pi := \pi_1 \cup \pi_2$

**End.**

# Johnson's algorithm:

Algorithm 2. Input: permutation of jobs  $\pi$ . Output: feasible schedule.

**Step 1** Moment of processing initiation of 1st job on machine 1 is 0. Moment of processing initiation of each subsequent job on machine 1 equals to moment of processing completion of previous job on machine 1.

# Johnson's algorithm:

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**Step 1** Moment of processing initiation of 1st job on machine 1 is 0. Moment of processing initiation of each subsequent job on machine 1 equals to moment of processing completion of previous job on machine 1.

**Step 2** Moment of processing initiation of 1st job on machine 2 matches its moment of processing completion on machine 1. Moment of processing initiation of each subsequent job on machine 2 equals to maximum of two moments: moment of its processing completion on machine 1 and moment of processing completion of previous job on machine 2.

# Johnson's algorithm:

Algorithm 2. Input: permutation of jobs  $\pi$ . Output: feasible schedule.

**Step 1** Moment of processing initiation of 1st job on machine 1 is 0. Moment of processing initiation of each subsequent job on machine 1 equals to moment of processing completion of previous job on machine 1.

**Step 2** Moment of processing initiation of 1st job on machine 2 matches its moment of processing completion on machine 1. Moment of processing initiation of each subsequent job on machine 2 equals to maximum of two moments: moment of its processing completion on machine 1 and moment of processing completion of previous job on machine 2.

**End.**

Thus, overall computational complexity of Johnson's algorithm is limited by computational complexity of sorting algorithm implemented in Algorithm 1 at Step 1, i. e.  $O(n \log n)$  in case of "quick-sort



# Johnson's algorithm:

Algorithm 2. Input: permutation of jobs  $\pi$ . Output: feasible schedule. Here, schedule is described by an array of numbers: for each job  $j$ , processing start times  $S_j^1$  and  $S_j^2$  on machines 1 and 2 are assigned:  $C_j^i = S_j^i + p_j^i$ ,  $i = 1, 2$ ,

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# Exercise 1.

$j$	1	2	3	4	5	6	7
$p_j^1$	5	7	4	3	5	7	6
$p_j^2$	6	5	6	7	4	6	8

$$\pi = ( \quad , \quad , \quad , \quad , \quad , \quad , \quad )$$

$$\pi_1 = ( \quad )$$

$$\pi_2 = ( \quad )$$

Final schedule  $\pi$  will be composed of two parts:  $\pi = \pi_1 \cup \pi_2$ .  $\pi_1$  contains jobs that should be performed on machine 1 first. After all the jobs from  $\pi_1$  have been processed on machine 1, jobs from  $\pi_2$  may start processing on that machine.

# Exercise 1.

$j$	1	2	3	4	5	6	7
$p_j^1$	5	7	4	3	5	7	6
$p_j^2$	6	5	6	7	4	6	8

$$\pi = (4, \ , \ , \ , \ , \ , \ )$$

$$\pi_1 = (4)$$

$$\pi_2 = ()$$

Exclude job 4 from the list of pending jobs

# Exercise 1.

$j$	1	2	3	5	6	7
$p_j^1$	5	7	4	5	7	6
$p_j^2$	6	5	6	4	6	8

$$\pi = (4, \quad , \quad , \quad , \quad , \quad , \quad )$$

$$\pi_1 = (4)$$

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# Exercise 1.

$j$	1	2	3	5	6	7
$p_j^1$	5	7	4	5	7	6
$p_j^2$	6	5	6	4	6	8

$$\pi = (4, \ , \ , \ , \ , \ , 5)$$

$$\pi_1 = (4)$$

$$\pi_2 = (5)$$

Exclude job 5 from the list of pending jobs

# Exercise 1.

$j$	1	2	3	6	7
$p_j^1$	5	7	4	7	6
$p_j^2$	6	5	6	6	8

$$\pi = (4, 3, , , , , 5)$$

$$\pi_1 = (4, 3)$$

$$\pi_2 = (5)$$

Exclude job 3 from the list of pending jobs



# Exercise 1.

$j$	1	2	6	7
$p_j^1$	5	7	7	6
$p_j^2$	6	5	6	8

$$\pi = (4, 3, , , , , 5)$$

$$\pi_1 = (4, 3)$$

$$\pi_2 = (5)$$

# Exercise 1.

$j$	1	2	6	7
$p_j^1$	5	7	7	6
$p_j^2$	6	5	6	8

$$\pi = (4, 3, , , , 2, 5)$$

$$\pi_1 = (4, 3)$$

$$\pi_2 = (2, 5)$$

Exclude job 2 from the list of pending jobs

# Exercise 1.

$j$	1	6	7
$p_j^1$	5	7	6
$p_j^2$	6	6	8

$$\pi = (4, 3, 1, \quad, \quad, 2, 5)$$

$$\pi_1 = (4, 3, 1)$$

$$\pi_2 = (2, 5)$$

Exclude job 1 from the list of pending jobs

# Exercise 1.

$j$     6    7

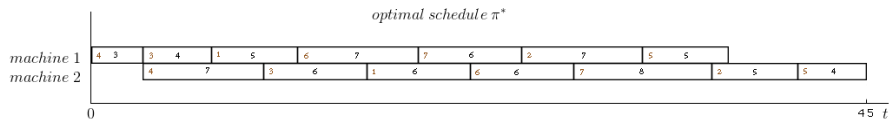
$p_j^1$    7    6

$p_j^2$    6    8

$\pi = (4, 3, 1, 6, 7, 2, 5)$      $\pi_1 = (4, 3, 1, 6)$      $\pi_2 = (7, 2, 5)$

$\pi = \pi_1 \cup \pi_2$

$O(n \log n)$



# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

So far we have only considered the case in which all the jobs have processing order "Machine 1  $\rightarrow$  Machine 2"(further, we will denote it simply as "1  $\rightarrow$  2").

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Let us consider a bit more complicated problem. What if there are not only jobs with a processing order " $1 \rightarrow 2$ " but also with processing orders " $2 \rightarrow 1$ " and " $1 \rightarrow 1$ " and " $2 \rightarrow 2$ "? (In the latter two cases, the jobs should only be processed on their respective machines).

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How could we apply Johnson's algorithm to this problem?

# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

2 machines



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$N_1$  jobs with processing order "1"

$N_2$  jobs with processing order "2"

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$p_j^1, p_j^2$  — processing times of job  $j$  on machines 1 and 2 respectively  
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Schedule  $\pi = (\pi^1, \pi^2)$  (two schedules, for machines 1 and 2 respectively)

Objective function: minimum total processing duration (makespan)

$$\min_{\pi} \max_{i \in \{1,2\}, j \in N} \{C_j^i(\pi)\}, \quad N = N_1 \cup N_2 \cup N_{12} \cup N_{21}$$

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Without going into any deep detail on this problem, let us formulate the following theorem:

## S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

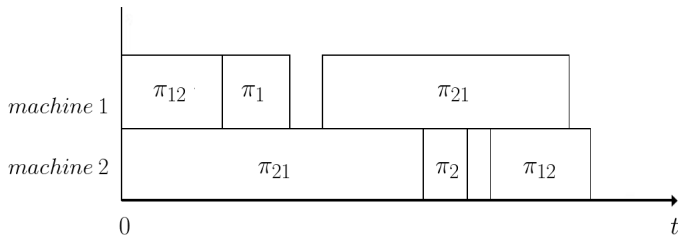
Without going into any deep detail on this problem, let us formulate the following theorem:

**Theorem.** Let  $\pi_{12}$  be a permutation of jobs obtained by applying Algorithm 1 to set of jobs  $N_{12}$ , let  $\pi_{21}$  be a permutation of jobs obtained by applying Algorithm 1 to set of jobs  $N_{21}$  (by swapping the machines), and let  $\pi_1$  and  $\pi_2$  be two arbitrary permutations of jobs from sets  $N_1$  and  $N_2$ . Then the optimal solution to of this problem would consist of two sequences of jobs:  $\pi^1 = (\pi_{12}, \pi_1, \pi_{21})$  for machine 1 and  $\pi^2 = (\pi_{21}, \pi_2, \pi_{12})$  for machine 2. Computational complexity of this algorithm is  $O(n \log n)$ , where  $n$  is total number of jobs.

# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

Schedule  $\pi^1 = (\pi_{12}, \pi_1, \pi_{21})$  for machine 1

Schedule  $\pi^2 = (\pi_{21}, \pi_2, \pi_{12})$  for machine 2





# S. M. Johnson. Optimal two-and-three-stage production schedules with set-up times included.

Suppose that there are more than 2 machines, for example, 3 machines, and some jobs have processing orders such as "1  $\rightarrow$  2  $\rightarrow$  3" "2  $\rightarrow$  3  $\rightarrow$  1" and so on.

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Suppose that there are more than 2 machines, for example, 3 machines, and some jobs have processing orders such as "1  $\rightarrow$  2  $\rightarrow$  3" "2  $\rightarrow$  3  $\rightarrow$  1" and so on.

Is it possible to use Johnson's algorithm in that case?

# Computational complexity of Jackson's, Smith's and Johnson's problems

The following problems:

- Smith's problem with non-zero release times ( $\exists j \in N r_j \neq 0$ )
  - Jackson's problem with non-zero release times ( $\exists j \in N r_j \neq 0$ )
  - Johnson's problem with more than 2 machines
- are known to be **at least NP-hard**.

# Meaning of the objective function in a problem

As we have discussed before, Jackson's, Smith's and Johnson's problems have objective functions  $L_{max}$ ,  $\sum C_j$  and  $C_{max}$ , correspondingly.

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Now, take a moment and try to answer the following question:  
*What sense do these objective functions make in real life?*

## Problem of two production lines

# Problem of two production lines

2 production lines that have  $n$  workplaces denoted as  $S_{11}, \dots, S_{1n}$  and  $S_{21}, \dots, S_{2n}$ ,  $i \in \{1, 2\}$ ,  $j \in \{1, \dots, n\}$

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Schedule  $\pi$  (each stage of the job is assigned to a workplace at the corresponding production line)

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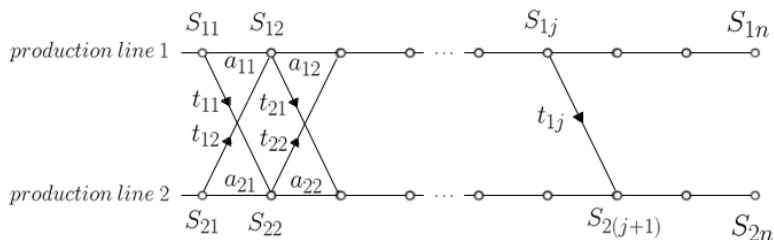
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## Solution. Dynamic programming.

Let us suppose that the job is now at the stage  $j$  at production line 1, i.e. the product is at workplace  $S_{1j}$ . Let us also suppose that the current schedule  $\pi$  is optimal.

In order to proceed to stage  $j$ , the job must have first gone through stage  $j - 1$ , which means that the product came to workplace  $S_{1j}$  either from workplace  $S_{1(j-1)}$  or  $S_{2(j-1)}$ . Suppose it came from workplace  $S_{1(j-1)}$ . According to our supposition that current schedule is optimal (which means that product got to workplace  $S_{1j}$  in the fastest possible way), the product must have gotten to workplace  $S_{1(j-1)}$  in the fastest possible way, too. This means that the optimal solution of the problem for the first  $j$  workplaces includes optimal solution of the problem for the first  $j - 1$  workplaces. This property of the solution is called **optimal substructure**.



## Solution. Dynamic programming.

Recursive algorithm: According to the optimal substructure of the problem, let us calculate consequently  $C_j^i$  — the least moments of time in which the product could have gone through stage  $j$ , being at the moment of completion of this stage at production line  $i$ .

$$C_1^1 := a_{11}$$

$$C_1^2 := a_{21}$$

*for*  $j := 2$  *to*  $n$  *do*

*begin*

$$C_j^1 := \min\{C_{j-1}^1, C_{j-1}^2 + t_{2(j-1)}\} + a_{1j}$$

$$C_j^2 := \min\{C_{j-1}^2, C_{j-1}^1 + t_{1(j-1)}\} + a_{2j}$$

*end*

These equations are the simplest case of **Bellmann equations**.

## Solution. Dynamic programming.

Total processing duration is  $C_n := \min\{C_n^1, C_n^2\}$  i.e. it doesn't matter at which production line the product finished processing.

Recovering the schedule itself is a fairly easy task: we just have to "remember" from which workplace the product came to the current workplace.

Total computational complexity of this algorithm is  $O(n)$  operations.

Elements of computational complexity theory. Classes  $P$  and  $NP$ .

S. A. Cook. The complexity of theorem-proving procedures. In *Proceedings of 3rd Annual ACM Symposium on Theory of Computing*, pg. 151-158. ACM-Press 1971.

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Let us denote as  $n$  a numerical characteristic of input data that affects computational complexity of this problem in the most significant way (usually it is either the amount of input data itself, or dimensionality of the problem — the number of variables, equations and inequalities that define an instance of the problem).

Suppose we also know some sort of algorithm that can be used to solve this problem within a finite time period.

- If computational complexity of the algorithm that solves the problem is  $O(n^k)$  operations, where  $k$  is some constant number independent from  $n$ , then this problem is called **solvable in polynomial time**. Algorithms to the 4 problems mentioned before (Jackson's, Smith's, Johnson's problems and the problem of two production lines) are polynomial.



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- If complexity of the algorithm depends on the values of numerical parameters of an example, for example,  $O(nA)$ , then this algorithm is called **pseudo-polynomial**.
- If complexity of the algorithm has the form of  $O(n^x y^n)$ , where  $x$  and  $y$  are some constants, then this algorithm is called **exponential**.

Suppose that we have a computer that includes a special "guessing" component (**oracle**). The oracle, given correct input data (the solution exists), provides some (possibly correct) output data. The output data provided by oracle needs to be verified, i. e. we should construct an algorithm that checks if the output data contains a correct solution that is in accordance with provided input data.

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# Reduction of one problem to another

It is said that problem  $A$  **can be reduced** to problem  $B$  in polynomial time ( $A \propto B$ ), if a modification algorithm exists, such that this algorithm follows two next conditions:



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- The answer to received instance  $I_B$  of problem  $B$  is **"YES"** if and only if the answer to the corresponding instance  $I_A$  of problem  $A$  is **"YES"**, too. (or, less strictly, the solutions of corresponding instances  $I_A, I_B$  of problems  $A, B$  always match)

## Problem classification in scheduling theory

In scheduling theory, problems are classified according to:

- Type of solution
- Type of objective function
- Way input data is provided
- Subfields of Scheduling Theory

Problem classification according to the type of solution:

- Arrangement problems
- Matching problems
- Distribution problems

Problem classification according to the type of objective function:

- Problems with summary optimization criteria
- Problems with min-max optimization criteria
- Multicriterial optimization problems
- Problem on constructing a feasible schedule

# Problem classification in scheduling theory

Problem classification according to the way input data is provided:

- Deterministic problems (**offline**)
- Dynamic problems (**online**)

Problem classification according to subfields of Scheduling Theory:

- Project scheduling (PS)
- Machine scheduling (MS)
- Timetabling
- Shop-floor scheduling
- Transport scheduling and vehicle routing
- Sports scheduling



In Scheduling Theory, tasks are referred to as *requests* or *jobs*. Parameters of requests:

- $r_j$  — release time
- $p_j$  — processing time
- $d_j$  — due date (may be violated, but a penalty is issued)
- $D_j$  — deadline (should never be violated)
- $w_j$  — job weight

Additional denotations:

- *pmtn* — preemptive scheduling is allowed
- *prec* — precedence relations between the jobs are defined (also: *tree*, *out – tree*, *in – tree*, *chain*)
- *batch* — the batching problem is considered (jobs are grouped into batches)

Objective functions:

- $C_j$  — completion time
- $L_j = C_j - d_j$  — lateness
- $T_j = \max\{0, C_j - d_j\}$  — tardiness
- $E_j = \max\{0, d_j - C_j\}$  — earliness
- $U_j$  — equals 1 if job  $j$  is late ( $C_j > d_j$ ) and 0 in the opposite case

If request weights  $w_j$  are provided, all of the previous objective functions are called *weighed*, and are multiplied by the value of request weight (ex., weighed tardiness  $w_j T_j$  is calculated as  $w_j \max\{0, C_j - d_j\}$ )

Optimization criteria:

## 1. min-max criteria

- $C_{max} \rightarrow \min$  — minimizing maximum completion time (makespan),  $C_{max} = \max_{j \in N} C_j$ . These problems are also called *performance problems*.
- $L_{max} \rightarrow \min$  — minimizing maximum lateness  $L_{max} = \max_{j \in N} L_j$

## 2. summary criteria

- $\sum_{j \in N} C_j \rightarrow \min$  — minimizing total completion time
- $\sum_{j \in N} T_j \rightarrow \min$  — minimizing total tardiness
- $\sum_{j \in N} U_j \rightarrow \min$  — minimizing total number of late jobs

Also, problems of maximizing these objective functions are considered (ex.,

$\sum_{j \in N} T_j \rightarrow \max$ ).

# Project scheduling

# Resource-Constrained Project Scheduling Problem (RCPSP)

- Set of  $n$  requests  $N = \{1, \dots, n\}$
- $k$  renewable resources  $K = 1, \dots, Q_k$
- $p_i$  — processing time of request  $i$ ,  $\forall i \in N$ .
- During processing of request  $i$  amount  $q_{ik} \leq Q_k$  of resource  $k$  is used,  $k = 1, \dots, n$ .
- Some requests are bound by *precedence relations*:  $i \rightarrow j$  means request  $j$  cannot start processing before request  $i$  has finished processing,  $i, j \in N$ .

# Resource-Constrained Project Scheduling Problem (RCPSP)

The goal is to find processing start times  $S_i$  for all requests  $i \in N$  so that minimum makespan  $C_{max}$  is achieved:

$$C_{max} = \max_{i \in N} \{C_i\}, \quad C_i = S_i + p_i, \quad C_{max} \rightarrow \min$$

Obtained schedule should comply to the following conditions:

- Resource constraints are not violated:

$$\forall t \in [0, C_{max}), \forall k = 1, \dots, K \quad \sum_{i=1}^n q_{ik} \varphi_i(t) \leq Q_k$$

- Precedence relations are not violated:

$$\forall i, j \in N : \text{if } i \rightarrow j, \text{ then } S_i + p_i \leq S_j$$

It is necessary to notice that RCPSP is not the only problem in project scheduling, though it is the main one. For example, some resources can be non-renewable, such as money, fuel, oils and so on.

# Machine scheduling



In Project Scheduling, processing of each request requires participation of several *processors* (renewable resources could be viewed as equipment).

In Machine scheduling, usually each request is processed by *only one processor at a time*.

Processors can also be referred to as *machines* or *devices*. If not specified otherwise, machines are considered equivalent.

- *Single-machine problems*: only one request can be processed at a time.
- *Parallel machines' problems*: each request can be processed by any of the machines. Machines can be non-equivalent (processing time can vary). Precedence relations can be specified.
- *Shop scheduling*:  $m$ , machines  $M_1, \dots, M_m$ . Each request  $j \in N$  includes a number of *stages* ("operations")  $O_1, \dots, O_{n_j}$ . Precedence relations between operations can be specified. Each operation  $O_{ij}$  is assigned to a machine  $\mu_{ij}$  that it should be processed on. For each request, only one operation can be processed at a time. Each machine can only process one operation at a time.
- *Job-shop*: Precedence relations between operations are  $O_{1j} \rightarrow O_{2j} \rightarrow \dots \rightarrow O_{n_j}$ . No precedence relations between requests. Number of operations may vary between requests.

- *Flow-shop* ("Conveyor problem"): Each request contains the same number of operations:  $\forall j \in N \ n_j = m$ . Same operations are assigned to the same machine:  $\mu_{ij} = M_i, \ i = 1, \dots, m, \ j = 1, \dots, n$ .
- *Open-shop*: same as Flow-shop, but no precedence relations between operations.
- *Other problems*: batching problems, multiprocessor problems, ...

## Classification of problems in Machine scheduling

# Classification of problems in Machine scheduling

Each problem is denoted as  $\alpha|\beta|\gamma$ , where

- $\alpha$  describes characteristics of the problem that are related to machines
- $\beta$  describes constraints and conditions of processing of requests.
- $\gamma$  describes objective function.

# Classification of problems in Machine scheduling

$\alpha$  describes characteristics of the problem related to machines. Possible values of  $\alpha$ :

- 1 — single machine
- $Pm$  — parallel machines
- $Qm$  — parallel machines (non-equivalent)
- $Fm$  — Flow-shop problem
- $Om$  — Open-shop problem
- $Jm$  — Job-shop problem
- Other values:  $na$ ,  $nd$ , ...

# Classification of problems in Machine scheduling

$\beta$  describes constraints and conditions of processing of requests. Possible contents of field  $\beta$ :

- $r_j$  — release dates are specified
- $d_j$  — due dates are specified
- $D_j$  — deadlines are specified
- $prec$  — precedence relations are specified
- $pmnt$  — preemption is allowed
- $batch$  — batching problem: groups of requests (*batches*) can be processed simultaneously.
- Other values:  $p_j = p, \dots$

$\gamma$  describes objective function (ex.,  $C_{max}$ ).

# Classification of problems in Machine scheduling

Thus, record  $F2|r_j|C_{max}$  denotes problem of minimizing makespan in Flow-shop system with two machines in case of non-simultaneous admission of requests. Other examples:  $1|p_j = p, r_j|\sum w_j T_j$ ,  $Pm|r_j, pmtn|\sum C_j, \dots$



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Let's review some of previously considered problems in terms of machine scheduling:

- $1|r_j|L_{max}$  (Jackson's problem with non-zero release times) is **NP-hard in the strong sense**
- $1|r_j|\sum C_j$  (Smith's problem with non-zero release times) is **NP-hard**
- $F3||C_{max}$  (Johnson's problem with more than 2 machines) is **NP-hard in the strong sense**

# Minimizing maximum lateness

$1|r_j|L_{\max}$

Single machine,  $n$  jobs

$r_j$  – release time;

$p_j > 0$  – processing time;

$d_j$  – due date.

$j \in N = \{1, 2, \dots, n\}$

# Minimizing maximum lateness

$1|r_j|L_{\max}$

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Preemptions of a job are not allowed. The machine can process at most one job at any time.

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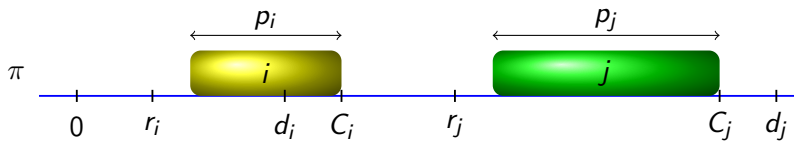
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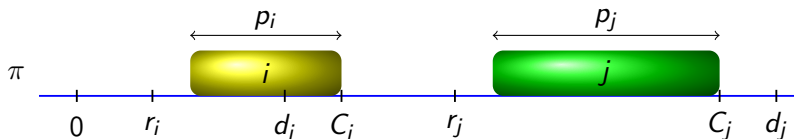
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Graham R.L., Lawler E.L., Lenstra J.K., Rinnooy Kan A.H.G. **1979**



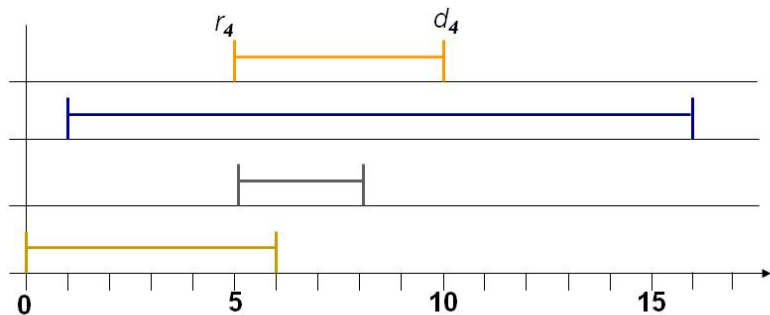


$$F(\pi) = \max_{j \in N} \{C_j - d_j\} \rightarrow \min_{\pi}$$

*NP-hard in strong sense*

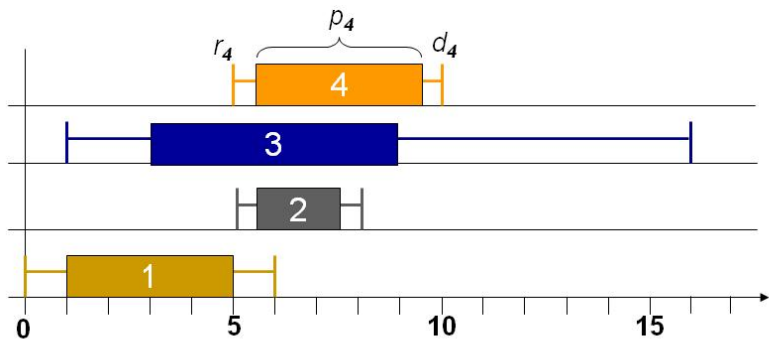
Lenstra J.K., Rinnooy Kan A.H.G., Brucker, P. **1977**

$$1|r_j|L_{\max}$$

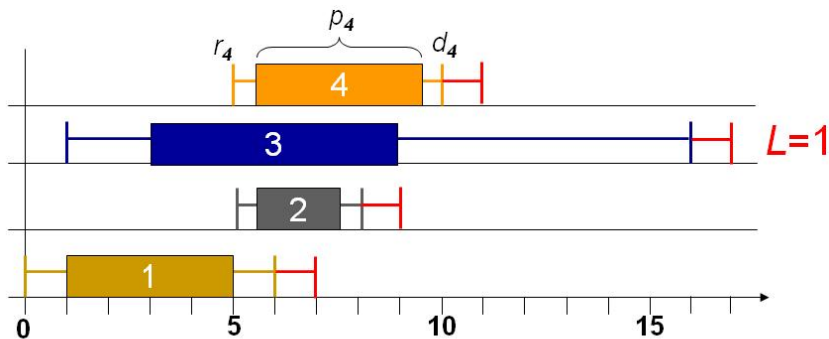




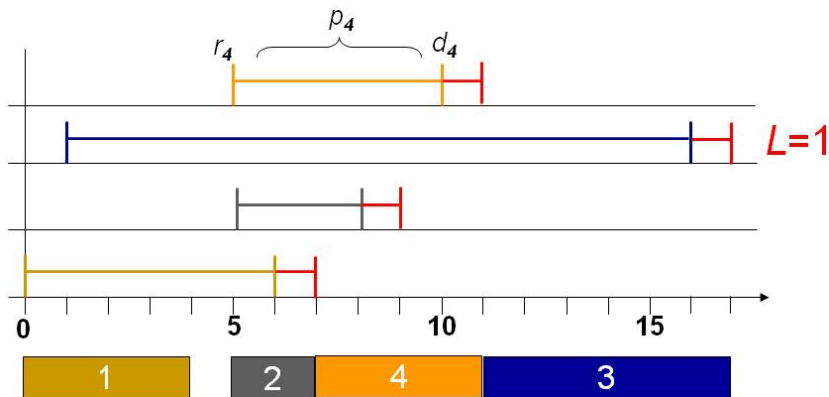
$$1/|r_j|L_{\max}$$



$$1/r_j | L_{\max}$$



$$1/r_j | L_{\max}$$



# Solvable cases:

## Solvable cases:

1)  $r_j = 0, \forall j \in N.$

Jackson J.R. **1955**

$O(n \log n)$

1')  $d_j = \text{const}, \forall j \in N.$

$O(n \log n)$

1'')  $p_j = \text{const}, \forall j \in N.$

Simons B. **1983.**

$O(n \log n)$

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Simons B. **1983.**

$O(n \log n)$

2)

$O(n^3 \log n)$

$$\begin{cases} d_1 \leq d_2 \leq \dots \leq d_n; \\ d_1 - r_1 - p_1 \geq d_2 - r_2 - p_2 \geq \dots \geq d_n - r_n - p_n. \end{cases} \quad (1)$$

2')  $d_j = r_j + p_j + \text{const}, \forall j \in N.$

$O(n^3 \log n)$

$\{1, P, Q, R\} | r_j | \{L_{\max}, C_{\max}\}$

$O(n^3 \log n)$

Lazarev A.A., Sadykov R.R., Sevastyanov S.V. **1988-2007**

# Solvable cases:

## Solvable cases:

$$3) \max_{k \in N} \{d_k - r_k - p_k\} \leq d_j - r_j, \forall j \in N.$$

$O(n^2 \log n)$

Hoogeveen J. A. 1996



$$3) \max_{k \in N} \{d_k - r_k - p_k\} \leq d_j - r_j, \forall j \in N.$$

$O(n^2 \log n)$

Hoogeveen J. A. 1996

4) *NP*-hard in ordinary sense

$O(n^2 P + np_{\max} P)$

$$\begin{cases} d_1 \leq d_2 \leq \dots \leq d_n; \\ r_1 \geq r_2 \geq \dots \geq r_n; \\ r_j, p_j, d_j \in \mathbb{Z}^+, \forall j \in N. \end{cases} \quad (2)$$

Lazarev A.A., Schulgina O.N. 1998

$$P = r_{\max} + \sum_{j=1}^n p_j - r_{\min}, \quad r_{\max} = \max_{j \in N} r_j, \quad r_{\min} = \min_{j \in N} r_j, \quad p_{\max} = \max_{j \in N} p_j$$

# Solvable cases:

5)

$$\begin{cases} d_1 \leq d_2 \leq \dots \leq d_n; \\ d_1 - \alpha r_1 - \beta p_1 \geq d_2 - \alpha r_2 - \beta p_2 \geq \dots \geq d_n - \alpha r_n - \beta p_n; \\ \alpha \in [1, \infty), \beta \in [0, 1]. \end{cases} \quad (3)$$

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$$d_j = \alpha r_j + \beta p_j + \text{const}, \quad \forall j \in N, \alpha \in [1, \infty), \beta \in [0, 1].$$

2009

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$$\begin{cases} d_1 \leq d_2 \leq \dots \leq d_n; \\ d_1 - \alpha r_1 - \beta p_1 \geq d_2 - \alpha r_2 - \beta p_2 \geq \dots \geq d_n - \alpha r_n - \beta p_n; \\ \alpha \in [1, \infty), \beta \in [0, 1]. \end{cases} \quad (3)$$

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$$d_j = \alpha r_j + \beta p_j + \text{const}, \quad \forall j \in N, \alpha \in [1, \infty), \beta \in [0, 1].$$

2009

$O(n^3 \log n)$

### Algorithm 1.

$O(n \log n)$

Step 0)  $\omega = \emptyset$ ;  $t = -\infty$ ;

Step 1)  $f := f(N, t)$  and  $s := s(N, t)$ ;

$$f(N, t) = \arg \min_{j \in N} \{d_j \mid r_j(t) = r(N, t)\},$$

$$s(N, t) = \arg \min_{j \in N \setminus \{f\}} \{d_j \mid r_j(t) = r(N \setminus \{f\}, t)\},$$

$$r_j(t) = \max\{r_j, t\}, r(N, t) = \min_{j \in N} \{r_j(t)\}.$$

Step 2) if  $d_f \leq d_s$  then

begin

$\omega := (\omega, f)$ ;  $N := N \setminus \{f\}$ ,  $t := r_f(t) + p_f$  and goto Step 1)

end

else RETURN.

Algorithm 2.  $\alpha \in [1, \infty), \beta \in [0, 1]$

$O(n^2 \log n)$

$1 \mid d_i \leq d_j, d_i - \alpha r_i - \beta p_i \geq d_j - \alpha r_j - \beta p_j; L_{\max} \leq y \mid C_{\max}$

Step 0)  $\theta := \omega(N, t)$ ; if  $L_{\max}(\theta, t) > y$  then  $\theta := \emptyset$  and RETURN.

Step 1)  $N := N \setminus \{\theta\}$ ;  $t := C_{\max}(\theta)$ ;

$\omega^1 = (f, \omega(N \setminus \{f\}, r_f(t) + p_f)$ ;  $\omega^2 = (s, \omega(N \setminus \{s\}, r_s(t) + p_s)$ ;

if  $L_{\max}(\omega^1, t) \leq y$  then  $\theta := (\theta, \omega^1)$  and goto Step 1);

Step 2) if  $L_{\max}(\omega^1, t) > y$  and  $L_{\max}(\omega^2, t) \leq y$  then  $\theta := (\theta, \omega^2)$  and goto Step 1);

Step 3) if  $L_{\max}(\omega^1, t) > y$  and  $L_{\max}(\omega^2, t) > y$  then  $\theta := \emptyset$  and RETURN.

Algorithm 3.  $\alpha \in [1, \infty), \beta \in [0, 1]$

$O(n^3 \log n)$

$1 \mid d_i \leq d_j, d_i - \alpha r_i - \beta p_i \geq d_j - \alpha r_j - \beta p_j \mid L_{\max}$

Step 0)  $y := +\infty; \pi^* := \omega(N, t); \Phi := \emptyset; m := 0; N' := N \setminus \{\pi^*\};$   
 $t' := C_{\max}(\pi^*);$  if  $N' = \emptyset$  then  $\Phi := \Phi \cup (\pi^*); m := 1$  and RETURN.

Step 1) if  $L_{\max}(\omega^1, t') \leq L_{\max}(\pi^*)$  then  $\pi^* := (\pi^*, \omega^1); N' := N \setminus \{\pi^*\};$   
 $t' := C_{\max}(\pi^*);$  goto Step 1);

Step 2) if  $(L_{\max}(\omega^1, t') > L_{\max}(\pi^*)) \& (L_{\max}(\omega^1, t') < y)$  then  
 $\theta := \theta(N', t', y'), y' := L_{\max}(\omega^1, t');$

if  $\theta = \emptyset$  then  $\pi^* := (\pi^*, \omega^1);$  goto Step 1) else  $\pi' := (\pi^*, \theta);$

if  $C_{\max}(\pi_m) < C_{\max}(\pi')$  then  $m := m + 1; \pi_m := \pi'; \Phi := \Phi \cup (\pi_m);$

$y = L_{\max}(\pi_m)$  else  $\pi_m = \pi';$  goto Step 1);

Step 3) if  $(L_{\max}(\omega^1, t') \geq y) \& (L_{\max}(\omega^2, t') < y)$  then  $\pi^* = (\pi^*, \omega^2);$  goto  
Step 1) else  $\pi^* = \pi'_m$  and RETURN.



Pareto optimal schedules for

$1 \mid d_i \leq d_j, d_i - \alpha r_i - \beta p_i \geq d_j - \alpha r_j - \beta p_j \mid L_{\max}, C_{\max}$

$$\begin{cases} d_1 \leq d_2 \leq \dots \leq d_n; \\ d_1 - \alpha r_1 - \beta p_1 \geq d_2 - \alpha r_2 - \beta p_2 \geq \dots \geq d_n - \alpha r_n - \beta p_n; \\ \alpha \in [1, \infty), \beta \in [0, 1]. \end{cases} \quad (4)$$

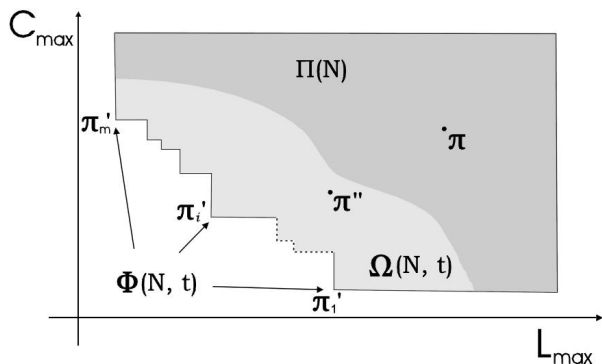
$1 \mid d_i \leq d_j, d_i - \alpha r_i - \beta p_i \geq d_j - \alpha r_j - \beta p_j \mid L_{\max}, C_{\max}$

$$1 \leq \|\Phi(N, t)\| \leq n$$

$O(n^3 \log n)$

# Pareto optimal schedules for

$$1 \mid d_i \leq d_j, d_i - \alpha r_i - \beta p_i \geq d_j - \alpha r_j - \beta p_j \mid L_{\max}, C_{\max}$$

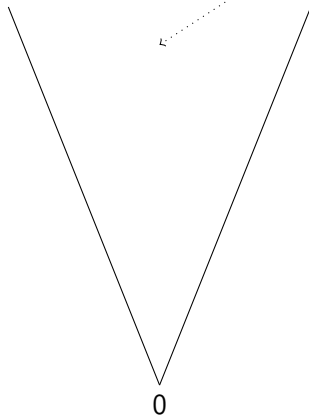


Any instance is point in  $m = 3n$ -dimension space.

- $A$  – "hard" instance

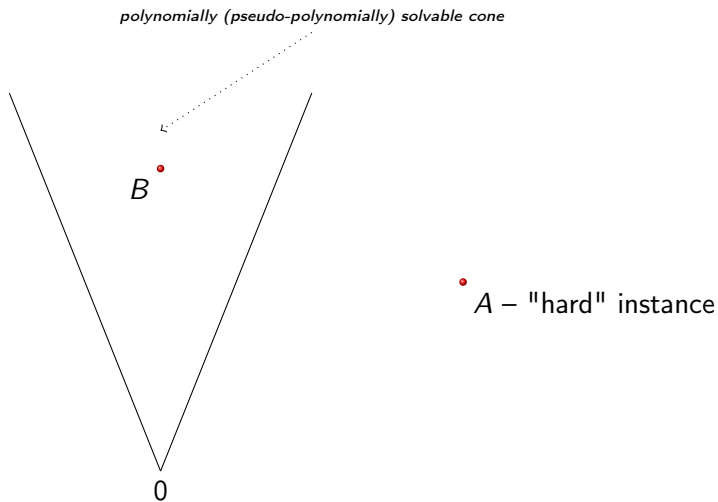
Any instance is point in  $m = 3n$ -dimension space.

*polynomially (pseudo-polynomially) solvable cone*

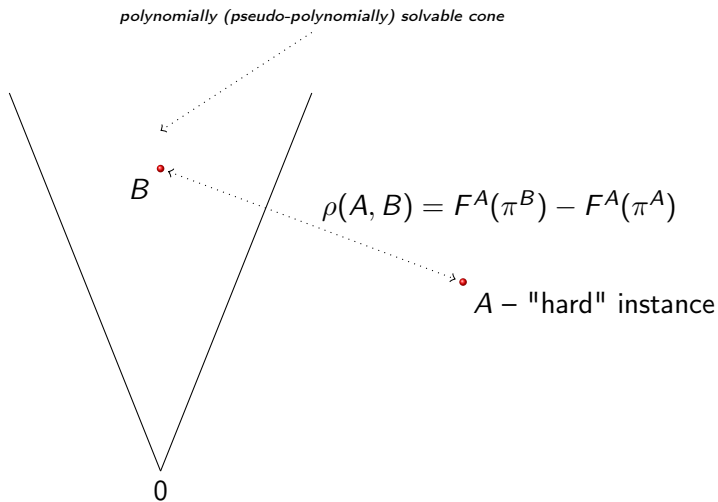


• A – "hard" instance

Any instance is point in  $m = 3n$ -dimension space.



Any instance is point in  $m = 3n$ -dimension space.



$1/r_j |L_{max}$

$$0 \leq \rho(A, B) = F^A(\pi^B) - F^A(\pi^A) \leq$$
$$(\max\{r_j^A - r_j^B\} - \min\{r_j^A - r_j^B\}) +$$
$$(\sum |p_j^A - p_j^B|) +$$
$$(\max\{d_j^A - d_j^B\} - \min\{d_j^A - d_j^B\})$$

$$1/r_j |L_{max}$$

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$$(\sum |p_j^A - p_j^B|) +$$

$$(\max\{d_j^A - d_j^B\} - \min\{d_j^A - d_j^B\})$$

## Property of metric

$$\varphi(A) = \max_{j \in N}(r_j^A) - \min_{j \in N}(r_j^A) + \max_{j \in N}(d_j^A) - \min_{j \in N}(d_j^A) + \sum_{j \in N} |p_j^A| \geq 0.$$

$$\left\{ \begin{array}{l} \varphi(A) = 0 \iff A \equiv 0; \\ \varphi(\alpha A) = \alpha \varphi(A); \\ \varphi(A + B) \leq \varphi(A) + \varphi(B) \end{array} \right. \quad (5)$$



$$\|A\| = \varphi(A)$$

$$\rho(A, B) = \|A - B\|$$

$$\|A\| = \varphi(A)$$

$$\rho(A, B) = \|A - B\|$$

Polynomially (pseudo-polynomially) solvable case

$$AR + BP + CD \leq \mathcal{H}$$

$A, B, C$  – matrixes,  $R, P, D, \mathcal{H}$  – vectors.

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## Projection of an instance $A$ to a polynomially (pseudo-polynomially) solvable case

The minimum absolute error among all instances from solvable area, – instance  $B$ .

$O(n \log n)$

$$\left\{ \begin{array}{l} \rho(A, B) = (x_r - y_r) + \sum (x_p - y_p) + (x_d - y_d) \rightarrow \min \\ y_r \leq r_j^A - r_j^B \leq x_r, \forall j; \\ -x_p^j \leq p_j^A - p_j^B \leq x_p^j, \forall j, x_p^j \geq 0; \\ y_d \leq d_j^A - d_j^B \leq x_d, \forall j; \end{array} \right.$$

$$\left\{ \begin{array}{l}
 \rho(A, B) = (x_r - y_r) + \sum_j (x_p^j - y_p^j) + (x_d - y_d) \rightarrow \min \\
 \begin{array}{l}
 x_r, y_r, x_p^j, x_d, y_d, \\
 r_j^B, p_j^B, d_j^B, \forall j
 \end{array} \\
 y_r \leq r_j^A - r_j^B \leq x_r, \forall j; \\
 -x_p^j \leq p_j^A - p_j^B \leq x_p^j, \forall j, x_p^j \geq 0; \\
 y_d \leq d_j^A - d_j^B \leq x_d, \forall j; \\
 d_1^B \leq d_2^B \leq \dots \leq d_n^B; \\
 d_1^B - \alpha r_1^B - \beta p_1^B \geq d_2^B - \alpha r_2^B - \beta p_2^B \geq \dots \geq d_n^B - \alpha r_n^B - \beta p_n^B; \\
 \alpha \in [1, \infty), \beta \in [0, 1].
 \end{array} \right.$$

$4 + 4n$  variables,  $8n - 2$  inequalities

$O(n \log n)$

# Any penalties

## Initial problem

$$\mu^* = \min_{\pi \in \Pi(N)} \max_{k=1, n} \varphi_{j_k}(C_{j_k}(\pi)), \quad (6)$$

Not decreasing functions  $\varphi_j(C_j(\pi))$

## Initial problem

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Not decreasing functions  $\varphi_j(C_j(\pi))$

## Dual problem

$$\nu^* = \max_{k=1, n} \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi)). \quad (7)$$

$r_j = 0, \forall j \in N$

Conway R.W., Maxwell W.L., Miller L.W. Theory of Scheduling // Addison-Wesley, Reading, MA. 1967.



$$\nu^* = \max_{k=1, n} \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi))$$

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$$\nu_k = \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi)), k = 1, 2, \dots, n. \quad (8)$$

# Dual problem

$$\nu^* = \max_{k=\overline{1,n}} \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi))$$

$$\nu_k = \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi)), k = 1, 2, \dots, n. \quad (8)$$

$$\nu^* = \max_{k=\overline{1,n}} \nu_k. \quad (9)$$

## Lemma

$\varphi_j(t), j = 1, 2, \dots, n$ , any not decreasing functions  $1 \mid r_j \mid \varphi_{\max}$ ,  
 $\forall k = 1, 2, \dots, n, \quad \nu_n \geq \nu_k, \quad \nu^* = \nu_n.$

## Lemma

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## Algorithm

$\pi^r = (i_1, i_2, \dots, i_n), \quad r_{i_1} \leq r_{i_2} \leq \dots \leq r_{i_n};$   
 $\pi_k = (\pi^r \setminus i_k, i_k), k = 1, 2, \dots, n, \quad \varphi_{i_k}(C_{i_k}(\pi_k));$   
 $\nu^* = \max_{k=1, n} \varphi_{i_k}(C_{i_k}(\pi_k)).$

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 $\nu^* = \max_{k=1, n} \varphi_{i_k}(C_{i_k}(\pi_k)).$

$O(n^2)$

## Initial problem

$$\mu^* = \min_{\pi \in \Pi(N)} \max_{k=1, \dots, n} \varphi_{j_k}(C_{j_k}(\pi)), \quad (10)$$

Not decreasing function  $\varphi_j(C_j(\pi))$

## Initial problem

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Not decreasing function  $\varphi_j(C_j(\pi))$

## Dual problem

$$\nu^* = \max_{k=1, n} \min_{\pi \in \Pi(N)} \varphi_{j_k}(C_{j_k}(\pi)). \quad (11)$$



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Not decreasing function  $\varphi_j(C_j(\pi))$

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## Theorem

$\varphi_j(t), j = 1, 2, \dots, n$ , any not decreasing functions  $1 \mid r_j \mid \varphi_{\max}$ ,  
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$\varphi_j(t), j = 1, 2, \dots, n$ , any not decreasing functions  $1 \mid r_j \mid \varphi_{\max}$ ,  
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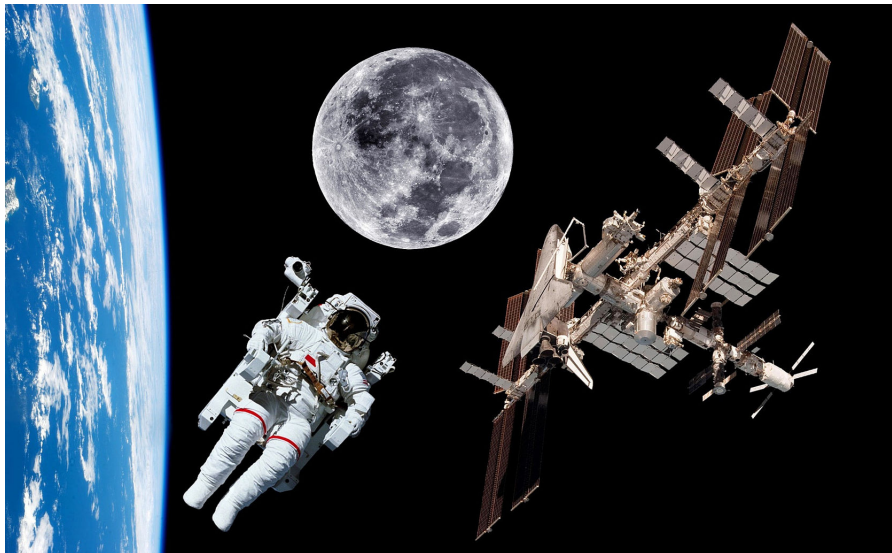
## Branch and bounds

## Preceding, Dual problem

G	single machine	$O(n^2)$
G	many machines	<i>NP-hard</i>

Not decreasing penalty functions  $\varphi_j(C_j(\pi))$

# Cosmonauts Training Scheduling Problem



# Problem statement

- Set of on-board systems.
- Sets of cosmonauts and crews.
- Set of resources (equipment, teachers, etc.).
- Dates of starts.

It is necessary to prepare appropriate crews to dates of their starts.

# Our goals

- to develop mathematical model
- to find approaches to solve it
- to implement Planner system
- to reduce labor costs
- to form new and reschedule available timetable

Mathematical formulation — **RCPSP** (Resource-Constrained Project Scheduling Problem).

- Resource constraints.
- Precedence constraints.
- More than **4000** publications are devoted to this problem at scholar.google.ru.
- NP-hard in strong sense, there are no pseudo-polynomial algorithms.

- Dynamic programming.
- Methods of Integer Linear Programming.
- Methods of Constraint Programming.
- Heuristic algorithms.



# Volume planning problem

## Problem statement

- set of on-board systems (near 140);
- required number of cosmonauts of different skills for each on-board system.

**Goal:** to distribute training qualifications between cosmonauts, minimizing the difference between the maximum and minimum total time of training of cosmonauts.

## Results

- heuristic greedy algorithm;
- branch and bound method (CPLEX).

# Initial data for volume planning problem

	требуемое количество квалификаций						часы на подготовку						
	<i>Корабль К1</i>			<i>Корабль К2</i>			<i>испытный</i>			<i>опытный</i>			
	С	О	П	С	О	П	С	О	П	С	О	П	
Срочное покидание в аварийных ситуациях	0	3	0	0	0	3	0	23	23	22	23	23	22
Система инвентарного учета	0	0	3	0	1	2	0	0	17	2	0	9	0
Информационно-управляющая система	2	0	0	1	0	0	0	12	12	1	4	4	1
Бортовая вычислительная система	1	0	2	1	0	2	0	15	11	5,5	2	2	2
Система управления бортовым комплексом/ бортовой аппаратурой	1	0	2	1	0	2	0	28	22	9,5	2	2	2
Система бортовых измерений	1	0	2	1	0	2	0	15	13	2	4	4	0
Средства радиосвязи	1	1	1	1	0	2	0	35	28	11,25	4	4	2
Телевизионная система	1	0	2	1	0	2	0	11	11	2	4	4	0
Система обеспечения жизнедеятельности	1	1	1	1	0	2	0	70	57,25	26	12	12	5
Система энергоснабжения	1	0	2	1	0	2	0	20	18	2	8	6	0
Система управления движением и навигацией	1	1	1	1	1	1	0	38	17,5	2	8	8	1
Двигательные установки	1	0	0	1	0	0	0	4	0	0	2	0	0
Оптико-визуальные системы	1	0	0	1	0	0	0	0	4	0	0	2	0
Курс	1	0	0	1	0	0	0	7	7	0	2	2	0
Система стыковки	1	0	2	1	0	2	0	16	13	4	4	4	2
Конструкция и компоновка	0	2	1	0	2	1	0						
Система обеспечения теплового режима	1	1	1	1	0	2	0	43	24	6,5	8	8	2
Фотоаппаратура	0	1	2	0	1	2	0	0	19	0	0	8	0
Видеоаппаратура, аудиоаппаратура	0	1	2	0	1	2	0	0	28	0	0	12	0
ЛРС	1	0	0	1	0	0	0	22	14	5	11	8	5
Оборудование для ВКД (скафандр Орпан, шлюзовой отсек, инструменты для ВКД)	0	2	0	0	1	0	0	0	60	8	0	32	8

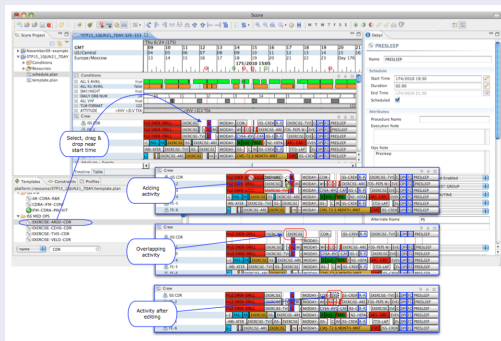
# The experimental results for volume planning problem

№	Опыт	Жадный алгоритм			CPLEX		
		max	min	$\delta$	max	min	$\delta$
1	3 неоп.	889.5	887.0	2.5	888.05	887.75	0.3
	3 оп.	570.5	569	1.5	570	569.5	0.5
	1 оп., 2 неоп.	721.7	694.5	27.2	697.25	695.25	2
	2 оп., 1 неоп.	669.7	598.0	71.7	616.5	612.75	3.75
2	3 неоп.	266.25	265	1.25	265.75	265.2	0.55
	3 оп.	234.2	233	1.2	233.75	233.25	0.5
	1 оп., 2 неоп.	245.5	244.0	1.5	244.45	244	0.45
	2 оп., 1 неоп.	235.0	233.25	1.75	233.75	233.25	0.5
3	3 неоп.	660.2	659.5	0.7	659.85	659.75	0.1
	3 оп.	353.5	353.05	0.45	353.5	353	0.5
	1 оп., 2 неоп.	497.95	493.5	4.45	484.05	481.75	2.3
	2 оп., 1 неоп.	398.05	394.0	4.05	393.5	392.5	1
4	3 неоп.	925.75	924.2	1.55	925	924.8	0.2
	3 оп.	587	586.5	0.5	587	586.5	0.5
	1 оп., 2 неоп.	774.5	694.5	80.0	731.5	730.75	0.75
	2 неоп., 1 оп.	649.2	648.5	0.7	628.75	628	0.75

Measure of unsolvability



## NASA – TAMS, FOCAS, STAR



KAREN AU, SAMUEL SANTIAGO, RICHARD PAPASIN, MAY WINDERM, TRISTAN LE. *Streamlining Space Training Mission Operations with Web Technologies. An Approach to Developing Integral Business Applications for Large Organizations* // IEEE 4th International Conference on. Space Mission Challenges for Information Technology (SMC-IT), 2011, pp.159-166.



# Problem statement

$K$  – a number of cosmonauts;

$J_k$  – each cosmonaut  $k$  has his own set of training tasks;

$p_j$  – execution time of task  $j \in J$ ;

$R$  – set of resources.

The goal is

to form a training schedule for each cosmonaut

# Time intervals

$W$  – set of planning weeks, where  $|W| = 156$  weeks (3 years);

$D_w = \{1,2,3,4,5\}$  – set of work days per week,  $w \in W$ ;

$H_{wd} = \{1, \dots, 18\}$  – set of half-hour intervals of day  $d \in D_w$  of week  $w \in W$ .

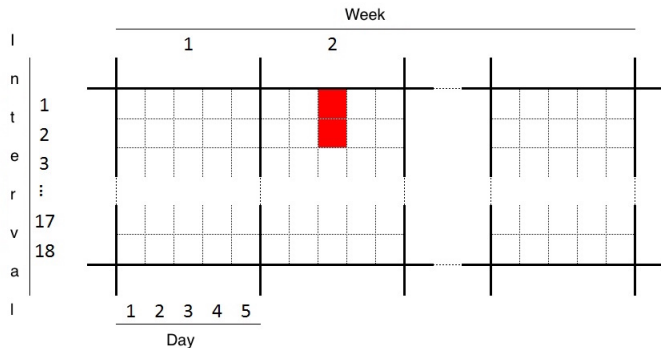
$$Y = \{(w, d, h) | w \in W, d \in D_w, h \in H_{wd}\}, \quad |Y| \approx 14040$$

$t(w, d, h)$  – considering time moment.



# Variables

$$x_{jwdh} = \begin{cases} 1, & \text{iff task } j \text{ is started} \\ & \text{from interval } h \text{ of day } d \text{ of week } w; \\ 0, & \text{else.} \end{cases}$$



## Precedence relations between the tasks (academic plan)

$$\sum_{(w,d,h) \in Y} t(w, d, h)(x_{j_2 w d h} - x_{j_1 w d h}) \geq p_{j_1}, \quad (12)$$

$$\forall (j_1, j_2) \in \Gamma_k.$$

## The resource limits (teachers, simulators, trainers)

$$\sum_{j \in J} rc_{jr} \sum_{\substack{h' > 0, \\ h - p_j + 1 \leq h' \leq h}} x_{j w d h'} \leq ra_{r w d h}, \quad (13)$$

$$\forall r \in R, \forall (w, d, h) \in Y. \quad |Y| \approx 14040, |R| \approx 100.$$

No more than ... (frequency of classes)

$$\sum_{j \in J^F} \sum_{d \in D_w} \sum_{h \in H_{wd}} x_{jwdh} \leq 2, \quad \forall w \in W. \quad (14)$$

Each cosmonaut may have no more than 2 physical trainings per week.

Excluding some time intervals

$$\sum_{j \in J_{[h_1; h_2]}} \sum_{h_1 - p_j + 1 \leq h \leq h_2} x_{jwdh} = 0, \quad (15)$$
$$\forall w \in W, \quad \forall d \in D_w;$$

$[h_1; h_2]$  – time period when performing task  $j$  is forbidden.

It is forbidden to practice in the hyperbaric chamber after lunch.

# Comparison of two approaches to solving the scheduling problem for 1 crew

N	CPLEX MIP				CPLEX CP			
	Time, c	Var.	Constr.	Iter.	Time, c	Var.	Constr.	Branch.
1	09.06	26820	37620	21922	0.250	291	2170	1272
2	30.75	52680	60066	54234	0.329	363	2788	1512
3	559.84	73500	87846	5019412	0.438	492	3548	2008
4	375.834	108720	121578	2032790	0.703	606	4263	2784
5	374.63	115200	125466	2022320	0.610	642	4348	2912
7	346.30	144480	157920	820534	0.640	654	4374	2648
10	6657.98	204000	210646	16 917 014	1.317	852	5738	3 448

$N$  is a number of on-board systems.

## Our results

Schedule for 1 crew for 1 year 3 moths

## Our plans

Schedule for 2 crew for 2 year

Frank, O., Two-Way Traffic on a Single Line of Railway, Oper. Res., 1966, vol. 14, no. 5, pp. 801–811.

Szpigel, B., Optimal Train Scheduling on a Single Line Railway, Oper. Res., 1973, pp. 344–351.

## Relation between railway planning problems and classical scheduling problems

- track segments = «machines»
- trains = «jobs»

# Existing approaches and solution methods

## 1. Considering in terms of job-shop.

Szpigel B. Optimal train scheduling on a single line railway. Oper Res, 344 - 351, 1973.

Sotskov Y. Shifting bottleneck algorithm for train scheduling in a single-track railway. Proceedings of the 14th IFAC Symposium on Information Control Problems. Part 1. Bucharest/Romania. 87 - 92. 2012.

Gafarov E.R., Dolgui A., Lazarev A.A. Two-Station Single-Track Railway Scheduling Problem With Trains of Equal Speed. Computers and Industrial Engineering. 85:260 - 267. 2015.

Harbering J., Ranade A., Schmidt M. Single Track Train Scheduling. Institute of Numerical and Applied Mathematics. preprint. 18. 2015.

## 2. Integer linear programming

Brannlund U., Lindberg P.O, Nou A. and Nilsson J.E.  
Railway Timetabling Using Lagrangian Relaxation.  
Transportation Science 32(4):358 - 369. 1998.

Lazarev, A.A. and Musatova, E.G.  
Integer Formulations of the Problem of Railway Train Formation and Timetabling,  
Upravlen. Bol'shimi Sist., 2012, no. 38, pp. 161–169.



## 3. Heuristics

Sotskov Y.

Shifting bottleneck algorithm for train scheduling in a single-track railway.  
Proceedings of the 14th IFAC Symposium on Information Control Problems. Part 1. Bucharest/Romania. 87 - 92. 2012.

Mu S., Maged D.

Scheduling freight trains traveling on complex networks.  
Transportation Research Part B: Methodological. 45(7):1103 - 1123. 2011.

Carey M., and Lockwood D.

A model, algorithms and strategy for train pathing.  
The Journal of Operational Research Society. 8(46):988 - 1005. 1995.

## Allocation of polynomially solvable cases of railway scheduling problems

Gafarov E.R., Dolgui A., Lazarev A.A.

Two-Station Single-Track Railway Scheduling Problem With Trains of Equal Speed.

Computers and Industrial Engineering. 85:260 - 267. 2015.

Harbering J., Ranade A., Schmidt M.

Single Track Train Scheduling.

Institute of Numerical and Applied Mathematics. preprint. 18. 2015.

Disser Y., Klimm M., Lubbecke E.

Scheduling Bidirectional Traffic on a Path.

In Proceedings of the 42nd International Colloquium on Automata, Languages, and Programming (ICALP). 406 - 418. 2015.

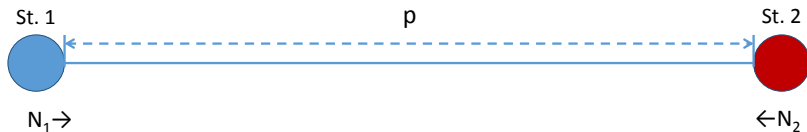
## Small-scale problems

- Scheduling problem on single railway tracks.
- Goal – the development of exact polynomially solvable algorithms with small computational complexity.
- Solution approach – dynamical programming.

## Large-scale problems

- The freight car routing problem.
- Goal – the construction of operational plan with feasible solution time.
- Solution approach – integer linear programming, LP-relaxation, column generation.

# Single track railway scheduling problem



## Initial data

- $|N_1| = n$ ,  $|N_2| = n'$ ,  $N = N_1 \cup N_2$ ,  $|N| = n + n'$ .
- All trains have equal speed, track traversing time –  $p$ .
- Minimal time between the departure of two trains from one station –  $\beta$ .
- The transportation starts at time  $t = 0$ .

Denote the problem as **STR2** (Single Track Railway Scheduling Problem).

## Schedule

In schedule  $\sigma$ , for each train  $i \in N$

$S_i(\sigma)$  – it's departure time;

$C_i(\sigma)$  – arrival time,  $C_i(\sigma) = S_i(\sigma) + p$ .

## Objective function

Family of objective functions.

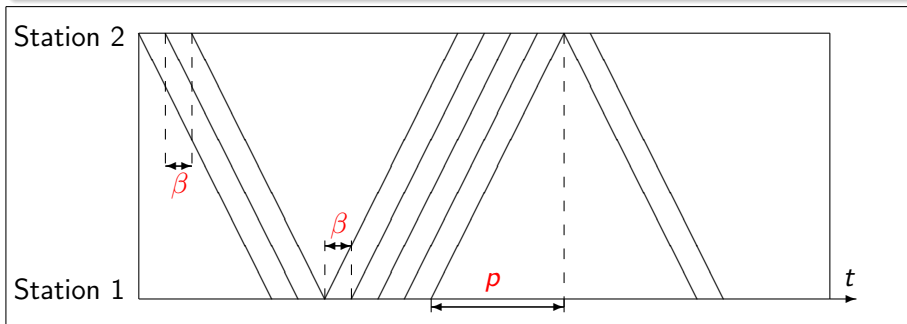
The approach will be demonstrated on the maximum lateness objective function  $L_{max}(\sigma)$ ,

$$L_{max}(\sigma) = \max_{i \in N} L_i = \max_{i \in N} \{C_i(\sigma) - d_i\}.$$

# Dynamic programming approach

## Assumption

We will consider schedule  $\sigma$  which possess the following property: for any point in time  $t$  such that  $0 \leq t \leq C_{\max}(\sigma)$  there exists at least one train  $i \in N$  satisfying the condition  $S_i(\sigma) \leq t \leq C_i(\sigma)$ .



# Dynamic programming approach

## Assumption

Train departure order is specified.

## Maximum lateness $L_{max}$

For objective function  $L_{max}(\sigma) = \max_{i \in N} \{C_i(\sigma) - d_i\}$  there exists an optimal schedule  $\sigma$  in which trains depart from each station in a nondecreasing order of due dates  $d_i$ .

## Numbering of trains

On each station trains are numbered in the decreasing order of their departure times,  $i > j$  implies that, in any schedule  $\sigma$ ,  $S_i(\sigma) < S_j(\sigma)$ .

Subproblem  $P(k_1, k_2, s)$

set of unsent trains  
on station 1,

$$k_1 \in \{0, 1, 2, \dots, n\} \in N_1$$

additional condition:  
first train depart from  
station  $s \in \{1, 2\}$

set of unsent trains on station 2,

$$k_2 \in \{0, 1, 2, \dots, n'\} \in N_2$$

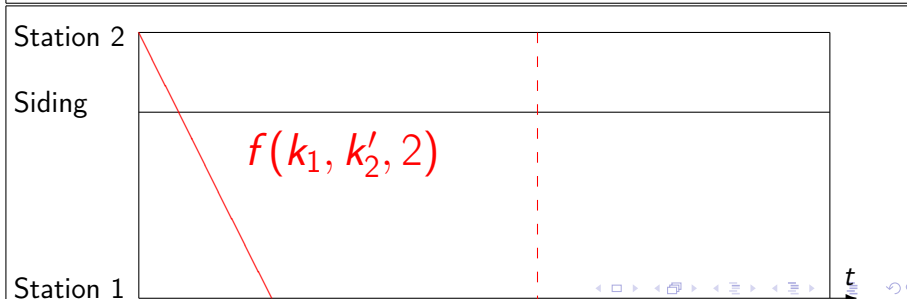
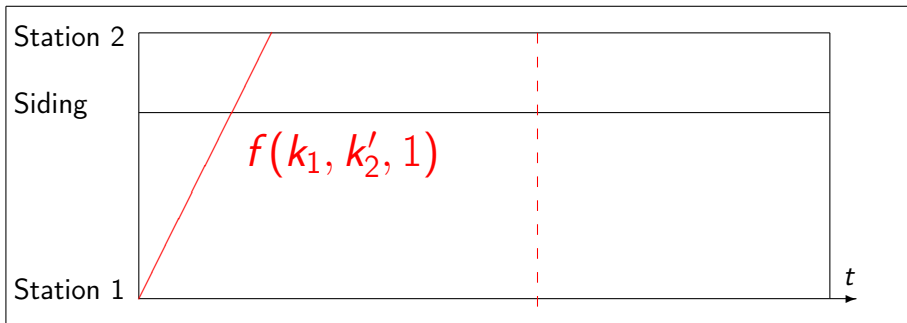
Optimal value of the objective function for  $P(k_1, k'_2, s)$

$$f(k_1, k'_2, s) = F(\sigma^*),$$

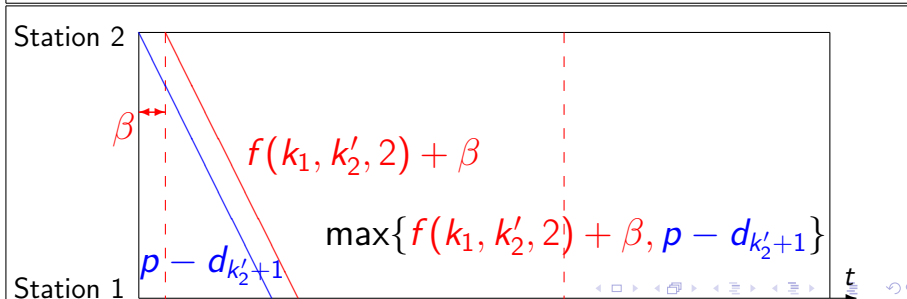
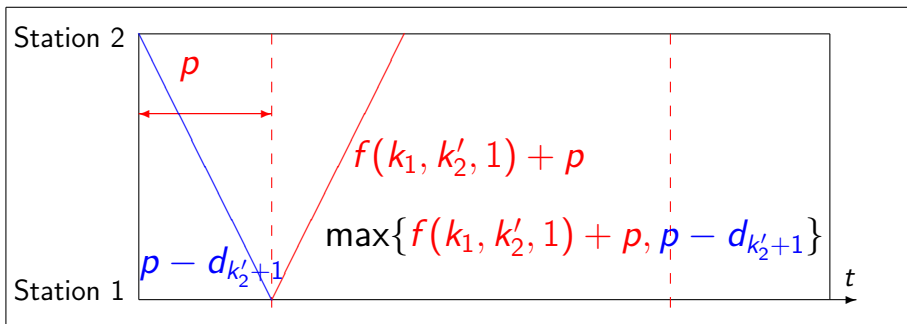
where  $\sigma^*$  is an optimal schedule for  $P(k_1, k'_2, s)$ .



# Solution algorithm



# Solution algorithm



$$f(k_1, k'_2 + 1, 2) = \max \begin{cases} p - d_{k'_2+1}; \\ \min \begin{cases} f(k_1, k'_2, 1) + p; \\ f(k_1, k'_2, 2) + \beta; \end{cases} \end{cases}$$

for each  $k'_2 \in \{1', \dots, n' - 1'\}$ ,  $k_1 \neq 0$ .

## Setting

$$f(1, 0', 1) = p - d_1$$

$$f(0, 1', 2) = p - d_{1'}$$

## Bellman equation

$$f(k_1 + 1, k_2', 1) = \max \begin{cases} p - d_{k_1+1}; \\ \min \begin{cases} f(k_1, k_2', 1) + \beta; \\ f(k_1, k_2', 2) + p. \end{cases} \end{cases} \quad k_1 \in \{1, \dots, n-1\}, k_2' \neq 0'$$

$$f(k_1, k_2' + 1, 2) = \max \begin{cases} p - d_{k_2'+1}; \\ \min \begin{cases} f(k_1, k_2', 1) + p; \\ f(k_1, k_2', 2) + \beta. \end{cases} \end{cases} \quad k_2' \in \{1', \dots, n' - 1'\}, k_1 \neq 0$$

Optimal objective function value of the original problem

$$\min\{f(n, n', 1), f(n, n', 2)\}$$

Computational complexity

$$O((n + n')^2)$$

Value of  $f(k_1, k'_2, s)$  is computed for:

each pair of  $k_1, k_1 \in \{1, \dots, n\}$ , and  $k'_2, k_2 \in \{1, \dots, n'\}$ .

## Other objective functions

This solution procedure can be applied to a set of objective functions, for example for

$$\sum w_i C_i(\sigma) = \sum_{i \in N} w_i C_i(\sigma)$$

## Condition

"Shifted" schedule  $\sigma_t$  of schedule  $\sigma$ ,  $C_i(\sigma) - C_i(\sigma_t) = t$  for all  $i \in N$ .

There exists  $G(k_1, k'_2, s)$  so that  $F(\sigma_t) = F(\sigma) + G(k_1, k'_2, t)$ .

for  $L_{max}$ :  $G(k_1, k'_2, t) = t$ ;

for  $\sum w_i C_i(\sigma)$ :  $G(k_1, k'_2, t) = \sum_{i=1}^{k_1} w_i t + \sum_{j=1}^{k'_2} w_j t$ .

## General form of objective functions

$$\bigodot_{i \in N} \varphi_i(C_i(\sigma)),$$

where

$\varphi_i(\cdot)$  – nondecreasing function, defined for each train  $i \in N$ ,

$\bigodot$  – some commutative and associative operation such,

for any numbers  $a_1, a_2, b_1, b_2$ ,  $\bigodot$  satisfy  $a_1 \leq a_2$  and  $b_1 \leq b_2$ ,

$$a_1 \bigodot b_1 \leq a_2 \bigodot b_2.$$

## Solution procedure

$$STR2 || \bigodot_{i \in N} \varphi_i(C_i(\sigma))$$

Specified train departure order on each station.

Polynomial set of possible departure times  $T$ ,  $|T| = O((n + n')^2)$ .

Subproblem:  $P(k_1, k'_2, s, t)$ ,  $f(k_1, k'_2, s, t)$  is calculated for

each pair of  $k_1$ ,  $k_1 \in \{1, \dots, n\}$ ;

each pair of  $k'_2$ ,  $k_2 \in \{1, \dots, n'\}$ ;

all  $t \in T$ .

Computational complexity –  $O((n + n')^4)$ .



## Minimization of maximum cost functions

$$F_{max}(\sigma) = \max_{i \in N} \varphi_i(C_i(\sigma))$$

No specified order of train departure on each station.

## Iterative optimization procedure

dynamic programming algorithm for  $STR2||L_{max}$

general optimisation scheme, presented by Zinder and Shkurba<sup>1</sup>

<sup>1</sup>Zinder, Y. and Shkurba, V. Effective iterative algorithms in scheduling theory. Cybernetics, 21(1), 86–90. 1985.

## Iterative optimisation procedure

**Algorithm 1** Solution method for the train scheduling problem  $STR2||F_{max}$

1:  $V := \max_{i \in N} \varphi_i(p)$  (lower bound)

2: **for**  $i := 1$  **to**  $n + n'$  **do** Due date setting

3:   **if**  $\varphi_i(\tau_r) \leq V$  **then**

4:      $d_i := \tau_r$

5:   **else**

6:     choose  $\tau_k$  so that  $\varphi_i(\tau_k) \leq V < \varphi_i(\tau_{k+1})$

7:      $d_i := \tau_k$

8:   **end if**

9: **end for**

10: construct schedule  $\sigma$  by solving  $STR2||L_{max}$

11:  $L := L_{max}(\sigma)$

12: **if**  $L > 0$  **then** Lower bound checking

13:    $V := \min_{i \in \{j: j \in N, (d_j + L) \in T'\}} \varphi_i(d_i + L)$  (lower bound)

14:   **go to** 2

15: **else**

16:   **return**  $\sigma$  is an optimal value

17: **end if**

Computational complexity

$O((n + n')^5 \log(n + n'))$

## Dynamic programming procedure for a set of objective functions

$$F(\sigma) = \bigodot_{i \in N} \varphi_i(C_i(\sigma))$$

Computational complexity is  $O((n + n')^4)$ ,  
can be reduced for a subset of objective functions –  $O((n + n')^2)$ .

## Iterative optimisation procedure for maximum cost functions

$$F_{max}(\sigma) = \max_{i \in N} \varphi_i(C_i(\sigma))$$

Computational complexity is  $O((n + n')^5 \log(n + n'))$ .

# Single track railway scheduling problem

## Solution algorithm complexity

Problem	Complexity
$STR2 \mid \mid L_{max}$	$O(n^2)$
$STR2 \mid \mid \sum w_j C_j$	$O(n^2)$
$STR2 \mid \mid \max_{j \in N} \varphi_j(C_j(\sigma))$	$O(n^5 \log n)$
$STR2 \mid p(j), \lambda \mid L_{max}$	$O(n^\lambda)$
$STR2 \mid p(j), \lambda \mid \sum w_j C_j$	$O(n^\lambda)$
$STR2 \mid p(j), \lambda \mid \sum U_j(\sigma)$	$O(n^{2\lambda})$
$STR2 \mid p(j), \lambda \mid \bigodot_j \varphi(C_j)$	$O(n^{\alpha^2 + \alpha} n^\lambda)$
$STR2 \mid p(j), \lambda, V \mid \max_{j \in N} \varphi_j(C_j(\sigma))$	$O(q^2 \log q n^{2\alpha^2 + 2\alpha + 1} n^\lambda \log n)$

$\lambda$  – the number of subsets with possible fixed departure order  $p(j)$  – different train traversing times  $V$  – feasible intervals of movement

# Single track railway scheduling problem with a siding

What is the siding?



Main track



Additional track

# Single track railway scheduling problem with a siding



## Initial data

One siding, capacity is **one** train.

$|N_1| = n_1$ ,  $|N_2| = n_2$ , all trains have equal speed.

Traversing times:  $p_1$ ,  $p_2$ ,  $p_1 \geq p_2$ .

For each train  $i$  from station  $s$ ,  $i \in N_s$ ,  $s \in \{1, 2\}$ , due date  $d_s^i$  and cost coefficient  $w_s^i$  are given;

Release times:  $r_s^i = 0$ ,  $i \in N_s$ ,  $s \in \{1, 2\}$ .

Denote the problem as **STRSP2** (Single Track Railway Scheduling Problem).

# Single track railway scheduling problem with a siding

## Schedule

We need to construct optimal schedule  $\sigma$ , i.e. to set for each train number  $i$  moving from station  $s$ ,  $i \in N_s$ ,  $s \in \{1, 2\}$ , it's departure time  $S_s^i(\sigma)$ , stop time in the siding  $\tau_s^i(\sigma)$  and arrival time  $C_s^i(\sigma)$ .

## Objective function

Minimizing maximum lateness

$$L_{max} = \max_{i \in N_s, s \in \{1, 2\}} \{L_s^i\},$$

where

$$L_s^i = C_s^i - d_s^i,$$

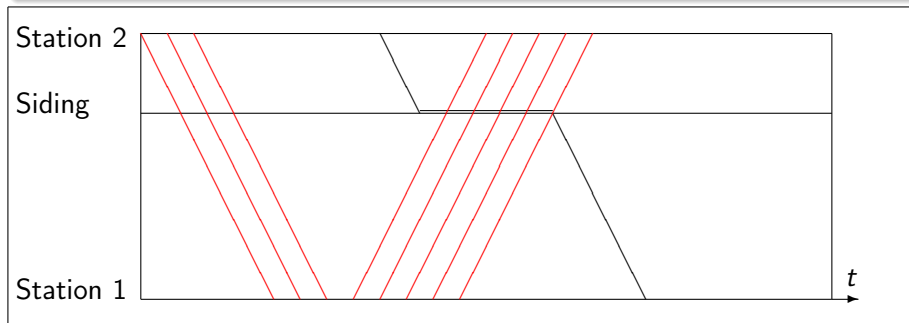
and weighted sum of arrival moments

$$\sum w_j C_j = \sum_{i \in N_s, s \in \{1, 2\}} w_s^i C_s^i.$$

# Schedule properties for presented model

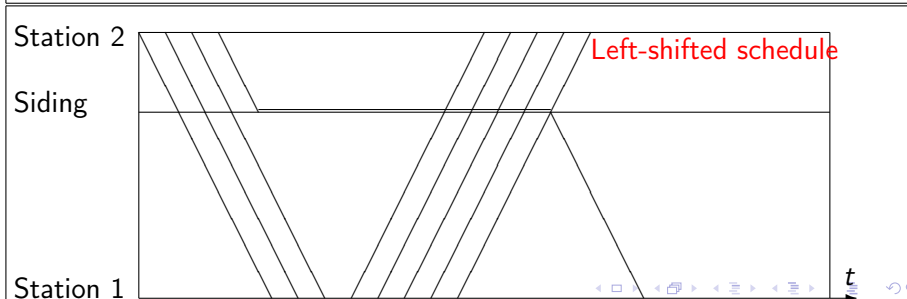
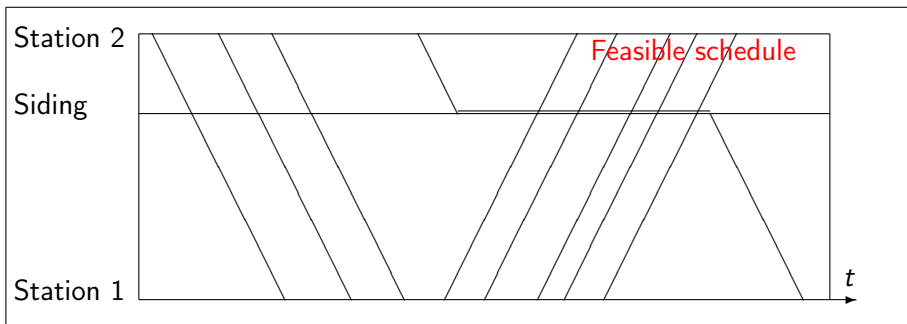
## Express

**Express** is the train  $i$  moving from station  $s$ ,  $i \in N_s$ ,  $s \in \{1, 2\}$ , if it doesn't stop in the siding, i.e.  $\tau_s^i = 0$ .

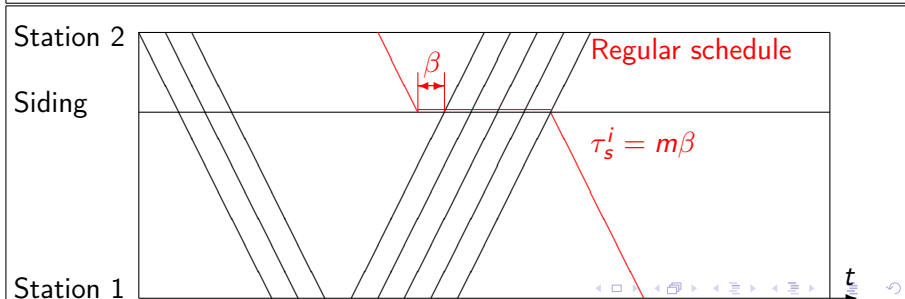
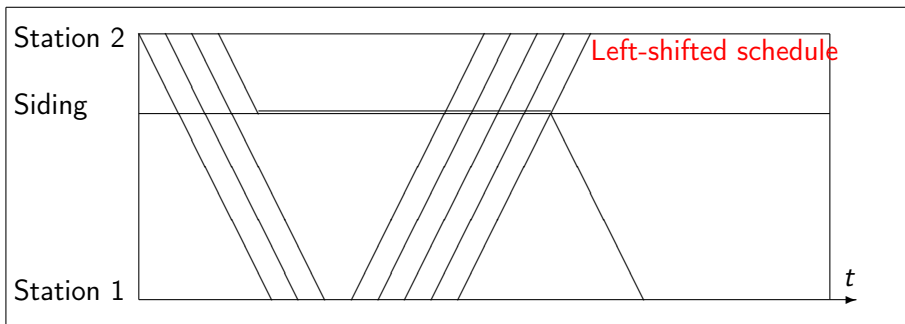


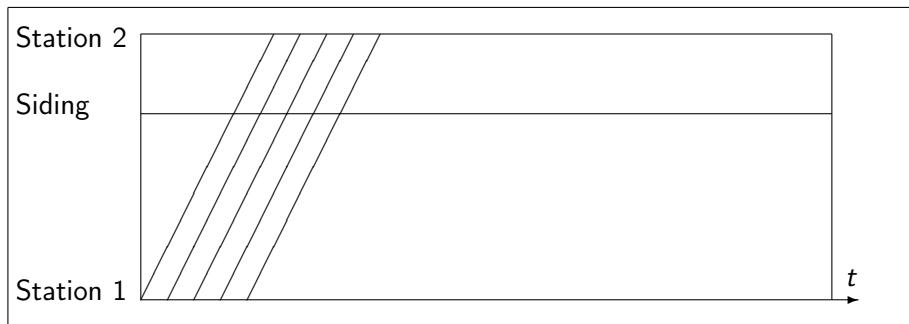


# Schedule properties for presented model

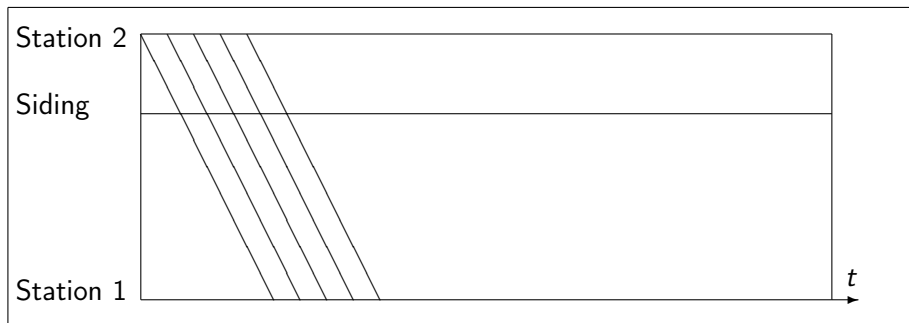


# Schedule properties for presented model

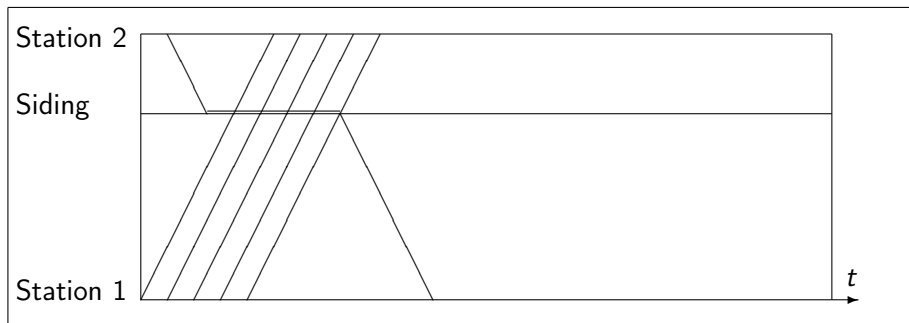




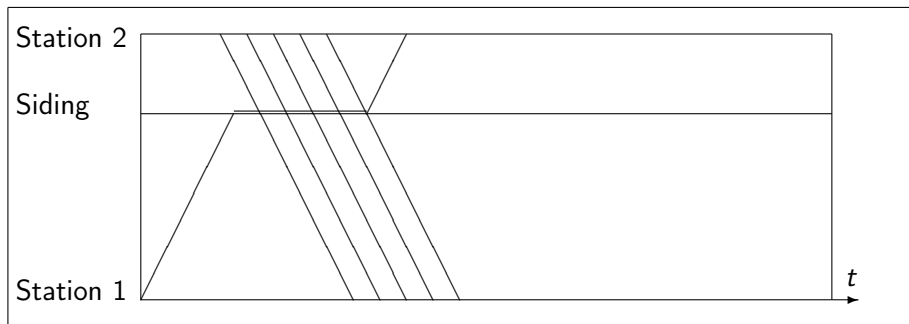
1) Batch moving from station 1 with empty siding.



2) Batch moving from station 2 with empty siding.



3) Batch moving from station 1 with occupied siding.



4) Batch moving from station 2 with occupied siding.

Express state  $(s, b)$

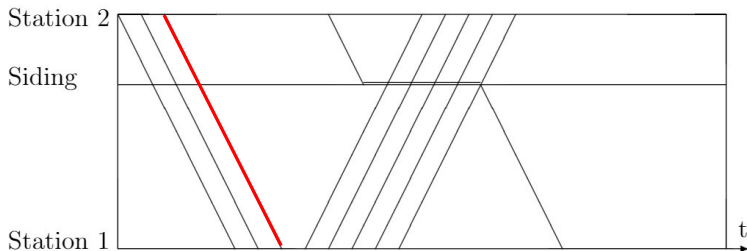


express departure station,  
 $s \in \{1,2\}$

Express state  $(s, b)$

express departure station,  
 $s \in \{1,2\}$

«0»



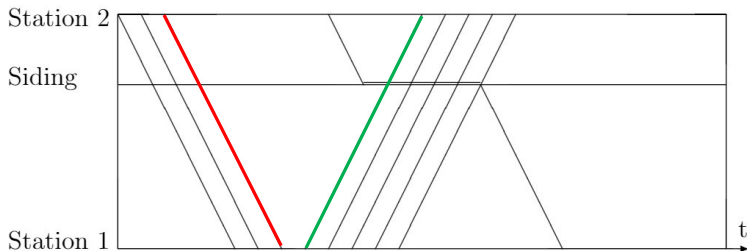


Express state  $(s, b)$

express departure station,  
 $s \in \{1,2\}$

«0»

«1»

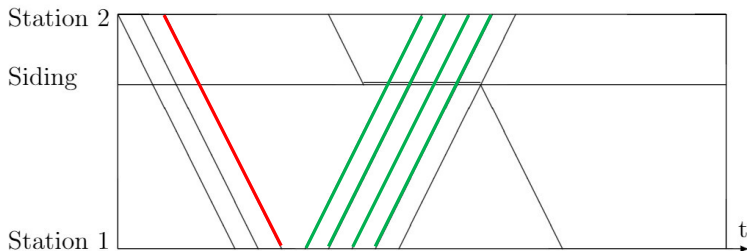


Express state  $(s, b)$ 

express departure station,  
 $s \in \{1,2\}$

«0»

«1»...«1»

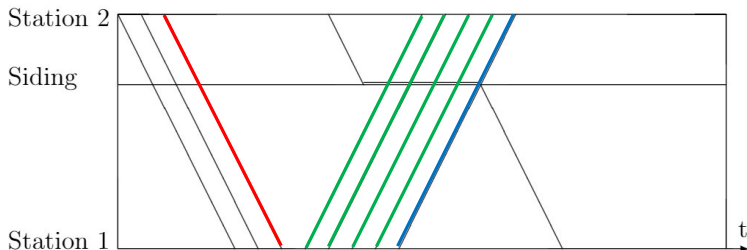


Express state  $(s, b)$ 

express departure station,  
 $s \in \{1,2\}$

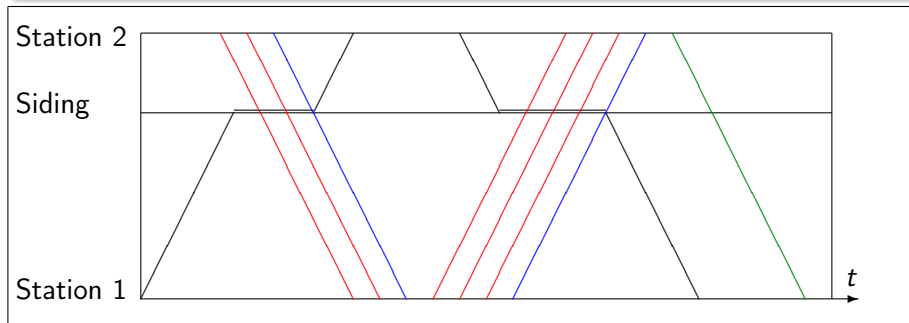
«0»

«1»...«1»«2»

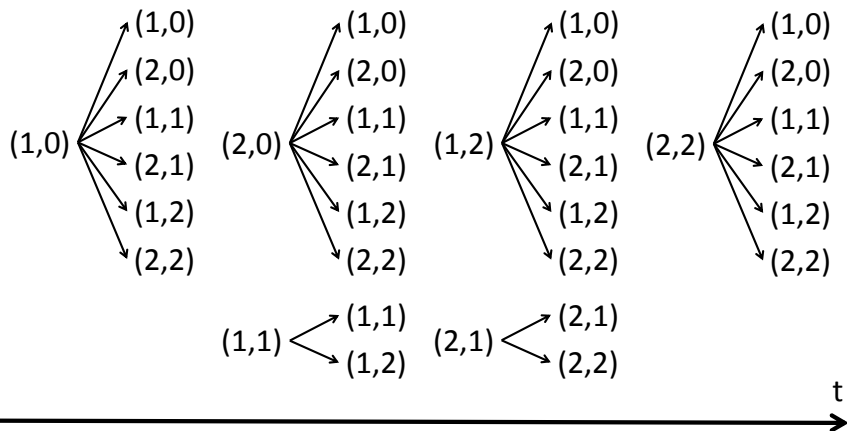


## Theorem 1.

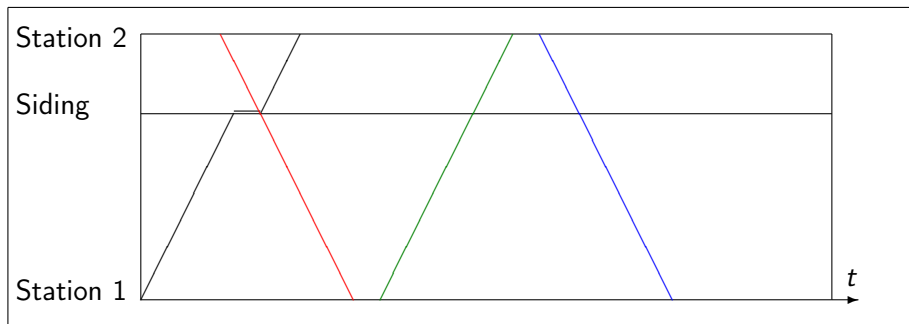
For each regular schedule there exists one and only one sequence of expresses states.



(2,1) (2,1) (2,2) (1,1) (1,1) (1,1) (1,2) (2,0)



# States



(2,2) (1,0) (2,0)

Subproblem  $P(k_1, k_2, s, b)$

number of unsent trains

on station 1,  $k_1 \in \{0, 1, 2, \dots, n_1\}$

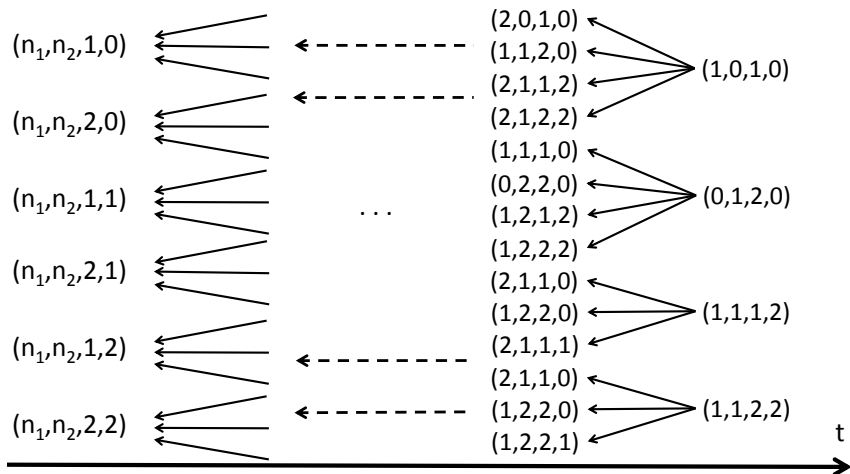
additional condition:  
state of the first express,  
 $s \in \{1, 2\}, b \in \{0, 1, 2\}$

number of unsent trains on

station 2,  $k_2 \in \{0, 1, 2, \dots, n_2\}$

Number of different subproblems –  $O(n^2)$

# Solution algorithm





## Initial values

$$F(1, 0, 1, 0) = p_1 + p_2 - d_1^1;$$

$$F(0, 1, 2, 0) = p_1 + p_2 - d_2^1;$$

$$F(1, 1, 1, 2) = \max \begin{cases} 2p_1 - d_2^1; \\ p_2 + p_1 - d_1^1; \end{cases}$$

$$F(1, 1, 2, 2) = \max \begin{cases} 2p_2 - d_1^1; \\ p_2 + p_1 - d_2^1. \end{cases}$$

## Exclusion of impossible subtasks

$$F(0, k_2, 1, 0) = \infty;$$

$$F(k_1, 0, 2, 0) = \infty;$$

$$F(k_1, k_2, s, b) = \infty \text{ if } k_1 = 0 \text{ or } k_2 = 0, \text{ where } (s, b) \notin \{(1, 0), (2, 0)\}.$$

## Bellman equation

Optimal objective function value in the subproblem  $P(k_1, k_2, s, b)$

$$F(k_1, k_2, s, b) = \min_{(k'_1, k'_2, s', b') \in T(k_1, k_2, s, b)} \max \begin{cases} H(k_1, k_2, s, b); \\ F(k'_1, k'_2, s', b') + g((s, b), (s', b')) \end{cases}$$

Objective function value of express in state  $(s, b)$  and skipping train

$$H(k_1, k_2, s, b) = \begin{cases} \max\{p_1 + p_2 - d_s^{k_s}; 2p_s - d_s^{k_s}\}, & \text{if } b = 2, \\ p_1 + p_2 - d_s^{k_s} & \text{otherwise.} \end{cases}$$

Algorithm for  $\sum w_j C_j$

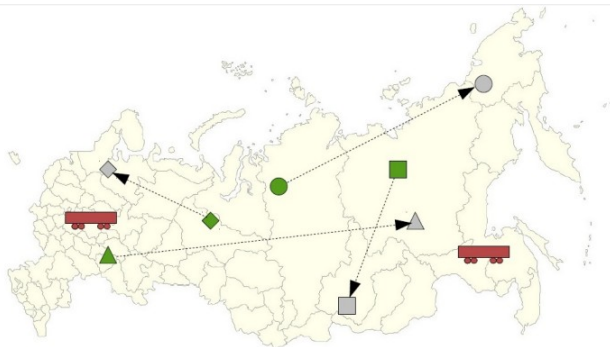
For objective function  $\sum w_j C_j$  algorithm is the same, some operations and variables changes.

## Results

Exact solution algorithm based on the dynamical programming method was proposed for the described problem.

Presented algorithm allows to construct **set** of optimal schedules in  $O(n^2)$  operations.

# The freight car routing problem: overview



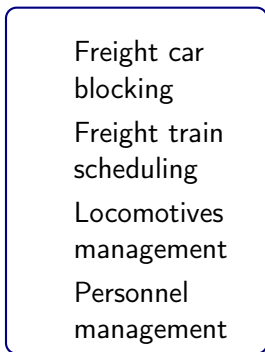
initial car distribution



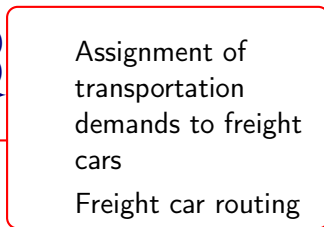
transportation demands

# Specificity of freight rail transportation in Russia

## The state company



## Independent freight car management companies



Transp. costs matrix ( $M$ )

Transp. times matrix ( $D$ )



car movements

Distances are large, and average freight train speed is low ( $\approx 300$  km/day): discretization in periods of **1 day** is reasonable

# The freight car routing problem: input and output

## Input

Railroad network (stations)

Initial locations of cars (sources)

Transportation demands and associated **profits**

**Costs:** transfer costs and standing (waiting) daily rates;

## Output: **operational plan**

A set of accepted demands and their execution dates

Empty and loaded cars movements to meet the demands (**car routing**)

## Objective

**Maximize the total net profit**

## [Fukasawa, Poggi, Porto, Uchoa, ATMOS02]

Train schedule is known

Cars should be assigned to trains to be transported

Discretization by the moments of arrival and departure of trains.

Smaller time horizon (7 days)

## Other works

[Holmberg, Joborn, Lundren, TS98]

[Löbel, MS98]

[Campetella, Lulli, Pietropaoli, Ricciardi, ATMOS06]

[Caprara, Malaguti, Toth, TS11]



$T$  — planning horizon (set of time periods);

$I$  — set of stations;

$C$  — set of car types;

$K$  — set of product types;

$Q$  — set of demands;

$S$  — set of sources (initial car locations);

$M$  — empty transfer cost function;

$D$  — empty transfer duration function;

For each order  $q \in Q$

origin and destination stations;

product type

set of car types, which can be used for this demand —  $C_q \subseteq C$

maximum (minimum) number of cars, needed to fulfill (partially) the demand —  $n_q^{\max}(n_q^{\min})$

time window for starting the transportation

profit vector (for delivery of one car with the product), depends on the period on which the transportation is started

transportation time of the demand

daily standing rates charged for one car waiting before loading (after unloading) the product at origin (destination) station

## For each source $s \in S$

station where cars are located

type of cars

period, starting from which cars can be used

daily standing rate charged for cars

type of the latest delivered product

number of cars in the source —  $\vec{n}_s \in \mathbb{N}$

## For each car type $c \in C$

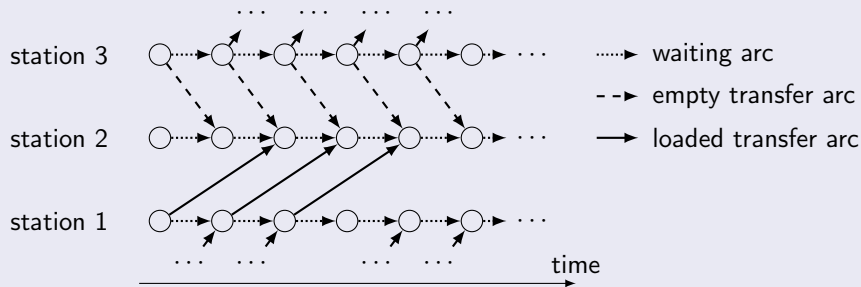
$Q_c$  — set of demands, which a car of type  $c$  can fulfill

$S_c$  — set of sources for car type  $c$

# Commodity graph

Commodity  $c \in C$  represents the flow (movements) of cars of type  $c$ .

Graph  $G_c = (V_c, A_c)$  for commodity  $c \in C$ :



Each vertex  $v \in V_c$  represent location of cars of type  $c$  on a certain station at a certain time standing at a certain rate

$g_a$  — cost of arc  $a \in A_c$

# Multi-commodity flow formulation

## Variables

$x_a \in \mathbb{Z}_+$  — flow size along arc  $a \in A_c$ ,  $c \in C$

$y_q \in \{0, 1\}$  — demand  $q \in Q$  is accepted or not

$$\min \sum_{c \in C} \sum_{a \in A_c} g_a x_a$$

$$\sum_{c \in C_q} \sum_{a \in A_{cq}} x_a \leq n_q^{\max} y_q \quad \forall q \in Q$$

$$\sum_{c \in C_q} \sum_{a \in A_{cq}} x_a \geq n_q^{\min} y_q \quad \forall q \in Q$$

$$\sum_{a \in \delta^-(v)} x_a - \sum_{a \in \delta^+(v)} x_a = \vec{n}_v \quad \forall c \in C, v \in V_c$$

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We concentrate on solving its **LP-relaxation**

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$$0 \leq x_a \quad \forall c \in C, a \in V_c$$

$$0 \leq y_q \leq 1 \quad \forall q \in Q$$

We concentrate on solving its **LP-relaxation**

# Path reformulation

$P_s$  — set of paths (car routes) from source  $s \in S$

## Variables

$\lambda_s \in \mathbb{Z}_+$  — flow size along path  $p \in P_s, s \in S$

$$\min \sum_{c \in C} \sum_{s \in S_c} \sum_{p \in P_s} g_p^{\text{path}} \lambda_p$$

$$\sum_{c \in C_q} \sum_{s \in S_c} \sum_{p \in P_s: q \in Q_p^{\text{path}}} \lambda_p \leq n_q^{\max} y_q \quad \forall q \in Q$$

$$\sum_{c \in C_q} \sum_{s \in S_c} \sum_{p \in P_s: q \in Q_p^{\text{path}}} \lambda_p \geq n_q^{\min} y_q \quad \forall q \in Q$$

$$\sum_{p \in P_s} \lambda_p = \vec{n}_s \quad \forall c \in C, s \in S_c$$

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# Column generation for path reformulation

Pricing problem decomposes to shortest path problems, one for each source

**slow:** number of sources are thousands

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To accelerate, for each commodity  $c \in C$ , we search for a shortest path in-tree to the terminal vertex from all sources in  $S_c$

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**drawback:** some demands are severely “overcovered”, bad convergence

We developed iterative procedure which removes covered demands and cars assigned to them, and the repeats search for a shortest path in-tree

# Flow enumeration reformulation

$F_c$  — set of fixed flows for commodity  $c \in C$

## Variables

$\omega_f \in \{0, 1\}$  — commodity  $c$  is routed according to flow  $f \in F_c$  or not

$$\min \sum_{c \in C} \sum_{f \in F_c} g_f^{flow} \omega_f$$

$$\sum_{c \in C_q} \sum_{f \in F_c} \sum_{a \in A_{cq}} f_a \omega_f \leq n_q^{\max} y_q \quad \forall q \in Q$$

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$$\sum_{f \in F_c} \omega_f = 1 \quad \forall c \in C$$

$$\omega_f \in \{0, 1\} \quad \forall c \in C, f \in F_c$$

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Pricing problem decomposes to minimum cost flow problems, one for each commodity

**slow**: very bad convergence

<+> If an arc flow variable  $x$  has a negative reduced cost, there exists a negative reduced cost pricing problem solution in which  $x > 0$ .  
(consequence of the theorem in [S. and Vanderbeck, 13])

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“Column generation for extended formulations” (CGEF) approach: we disaggregate the pricing problem solution to arc flow variables, which are added to the master.

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“Column generation for extended formulations” (CGEF) approach: we disaggregate the pricing problem solution to arc flow variables, which are added to the master.

The master then becomes the multi-commodity flow formulation with restricted number of arc flow variables, i.e. “improving” variables are generated dynamically

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(consequence of the theorem in [S. and Vanderbeck, 13])

# Tested approaches

**DIRECT**: solution of the multi-commodity flow formulation by the *Clp* LP solver

- Problem specific solver source code modifications

- Problem specific preprocessing is applied (not public)

- Tested inside the company



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- Initialization of the master by “doing nothing” routes

- Stabilization by dual prices smoothing

- Restricted master clean-up

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- Initialization of the master by “doing nothing” routes
- Stabilization by dual prices smoothing
- Restricted master clean-up

**COLGENEF**: “dynamic” solution of multi-commodity flow formulation by the CGEF approach (*BaPCod* library, *Lemon* min-cost flow solver and *Cplex* LP solver)

- Initialization of the master by all waiting arcs

Only trivial preprocessing is applied

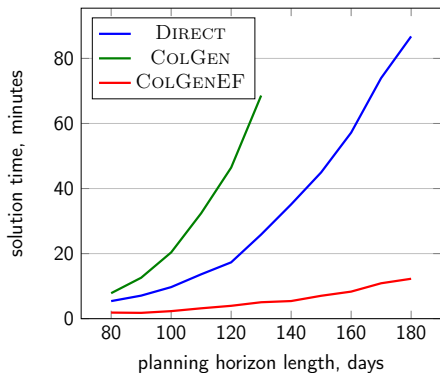
# First test set of real-life instances

Instance name	x3	x3double	5k0711q
Number of stations	371	371	1'900
Number of demands	1'684	3'368	7'424
Number of car types	17	17	1
Number of cars	1'013	1'013	15'008
Number of sources	791	791	11'215
Time horizon, days	37	74	35
Number of vertices, thousands	62	152	22
Number of arcs, thousands	794	2'846	1'843
Solution time for DIRECT	20s	1h34m	55s
Solution time for COLGEN	22s	7m53s	8m59s
Solution time for COLGENEF	3m55s	>2h	43s

# Real-life instances with larger planning horizon

1'025 stations, up to 6'800 demands, 11 car types, 12'651 cars, and 8'232 sources.

Up to  $\approx$  300 thousands nodes and 10 millions arcs.



Horizon	DIRECT	COLGENEF
80	5m24s	1m52s
90	7m05s	1m47s
100	9m42s	2m19s
110	13m38s	3m11s
120	17m19s	3m57s
130	25m52s	5m03s
140	35m08s	5m25s
150	44m58s	7m02s
160	57m11s	8m19s
170	1h13m58s	10m53s
180	1h26m46s	12m16s

Convergence of COLGENEF in less than 15 iterations.

About 3% of arc flow variables at the last iteration.

Three approaches tested for a freight car routing problem on real-life instances

Approach COLGEN is the best for instances with small number of sources

Problem-specific preprocessing is important: good results for DIRECT

Approach COLGENEF is the best for large instances

Combination of COLGENEF and problem-specific preprocessing would allow to increase discretization and improve solutions quality

Some practical considerations are not taken into account:

- Progressive standing daily rates

- Special stations for long-time stay (with lower rates)

- Compatibility between two consecutive types of loaded products.

- Penalties for refused demands

- Groups of cars are transferred faster and for lower unitary costs.

## Resource Constrained Project Scheduling Problem (RCPSP)

Considers resources of limited availability and activities of known durations and resource requests, linked by precedence relations. The problem consists of finding a schedule of minimal duration by assigning a start time to each activity such that the precedence relations and the resource availabilities are respected.

## Examples of RCPSP

Planning of production and maintenance processes on the enterprise.  
 Software development tasks distribution.  
 Planning of training processes.

## Number of publications in last 5 years

Keyword	GoogleScholar	Science Direct
<i>RCPSP</i>	1 560	161
<i>project scheduling</i>	73 300	63 694



# Classical RCPSP formulation

Set of renewable resources  $R$

$c_i$  – capacity of resource  $X_i \in R$ .

Set of activities  $N = \{A_1, \dots, A_n\}$

$|N| = n$ ;

$G(N, E)$  – precedence relations graph;

$r_j$  – release time of  $A_j \in N$ ;

$p_j$  – processing time of  $A_j \in N$ ;

$a_{ji}$  – amount of resource  $X_i \in R$  required to process  $A_j \in N$ .

All variables belong to  $Z_+$ .

## Schedule $\pi$

$S_j(\pi)$  – start time of activity  $A_j \in N$  under  $\pi$ ;

$C_j(\pi) = S_j(\pi) + p_j$  – completion time of task  $A_j \in N$  under  $\pi$ .

## Feasible schedules $\Pi(N, R)$

$S_j(\pi) \geq r_j$  holds for any  $A_j \in N, \pi \in \Pi(N, R)$  – release times not violated;

$C_j(\pi) \leq S_k(\pi)$  for any  $e_{jk} \in E$  – precedence relations satisfied;

$\sum_{j \in N: S_j(\pi) \leq t < C_j(\pi)} a_{ji} \leq c_i$  for any  $X_i \in R, t \geq 0$  – resource capacity not violated.

## Problem statement

The RCPSP is the problem of finding a feasible schedule of minimal makespan subject to precedence constraints and resource constraints, i.e.

$$\min_{\pi \in \Pi(N, R)} \max_{A_j \in N} C_j(\pi).$$

## Complexity

Problem is NP-complete in a strong sense (Garey, Johnson 1975).

# Example

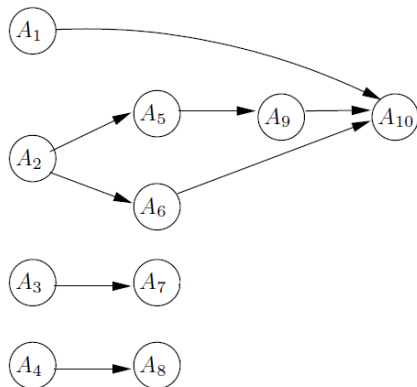
## Problem data

2 resources  $X_1$  and  $X_2$  with capacities  $c_1 = 7$  and  $c_2 = 4$ ;  
10 activities.

$A_j$	$A_1$	$A_2$	$A_3$	$A_4$	$A_5$	$A_6$	$A_7$	$A_8$	$A_9$	$A_{10}$
$p_j$	6	1	1	2	3	5	6	3	2	4
$a_{j1}$	2	1	3	2	1	2	3	1	1	1
$a_{j2}$	1	0	1	0	1	1	0	2	2	1

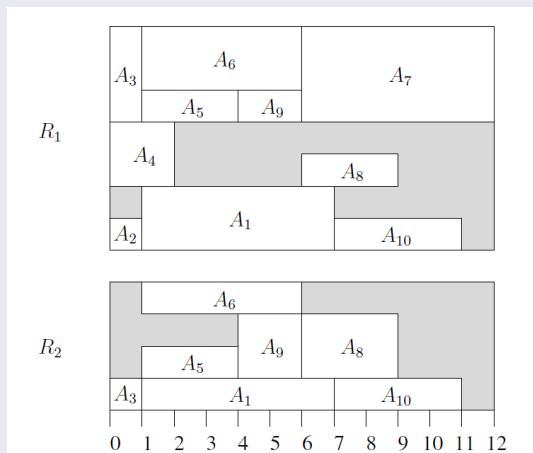
# Example

## Precedence relations



# Example

## Schedule with minimal makespan



## Decision variant of RCPSP

The decision variant of the RCPSP is the problem of determining whether a schedule  $\pi$  of makespan not greater than  $H$  subject to precedence and resource constraints exists or not.

## NP-complete in a strong sense

Garey and Johnson (1975) have shown that the decision variant of the RCPSP with a single resource and no precedence constraints, called the resource-constrained scheduling problem, is NP-complete in the strong sense by reduction from the 3-partition problem.

## Exact solution methods for RCPSP

There is a variety of methods to find the exact solutions. Most of them are based on the following ideas.

- Branch-and-Bound approach;

- Column Generation;

- Constraint Programming.



## Correct makespan lower bound

$LB$  – amount of time which is not higher than makespan value for any schedule  $\pi \in \Pi(N, R)$ , i.e.

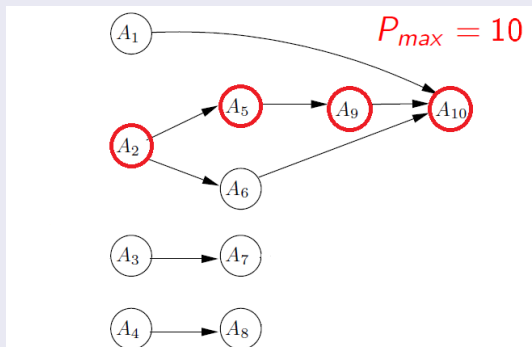
$$LB \leq \max_{A_j \in N} C_j(\pi).$$

## Critical path

$P_{max}$  – length of the longest path in graph  $G(N, E)$ .

Makespan is not lower than critical path length for any  $\pi \in \Pi(N, R)$ .

$$P_{max} = LB_P.$$



## Resource load

$RL_i = \sum_{A_j \in N} p_j a_{ji}$  – total amount of resource  $X_i$  required for the project.

Then, under any feasible schedule makespan value should be enough to use required amount of any resource  $X_i \in R$  subject to its capacity, i.e.

$$LB_R = \lceil \max_{i \in R} \frac{RL_i}{c_i} \rceil.$$

In our example

$$\frac{RL_1}{c_1} = \frac{60}{7} = 8\frac{4}{7}, \quad \frac{RL_2}{c_2} = \frac{29}{4} = 7\frac{1}{4},$$

$$LB_R = \lceil 8\frac{4}{7} \rceil = 9.$$

## Destructive lower bound techniques

Deals with decision variant of RCPSP. The objective is to prove that for defined horizon  $H$  there are no feasible schedule with makespan not higher than  $H$ :

- desjunctive lower bounds i.e. maximum clique computation;

- Linear Programming (LP) relaxations;

- relaxations of decision variant of RCPSP to Cumulative Scheduling Problem (CuSP);

- other constraint programming based approaches;

- exact methods of solving decision variant of RCPSP.

## Satisfiability tests (SAT)

1. Find makespan lower bound  $LB$  and upper bound  $UB$  using algorithms with low computational complexity.
2. Consider time horizon  $H$  such as  $LB \leq H \leq UB$  and use some of *destructive lower bound* techniques to check the existence of feasible schedule with makespan not lower than  $H$ .
3. Use logarithmic search to find the highest horizon  $H^*$  which not allows the existence of feasible schedule.
4. Set the lower bound equals to  $H^* + 1$ .



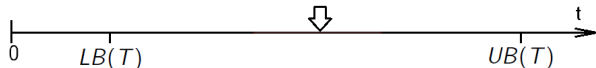
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1. Find makespan lower bound  $LB$  and upper bound  $UB$  using algorithms with low computational complexity.
2. Consider time horizon  $H$  such as  $LB \leq H \leq UB$  and use some of *destructive lower bound* techniques to check the existence of feasible schedule with makespan not lower than  $H$ .
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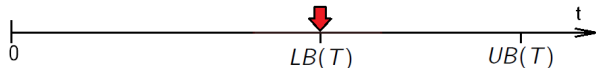
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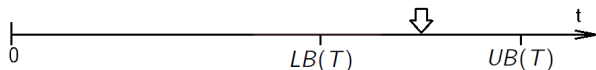
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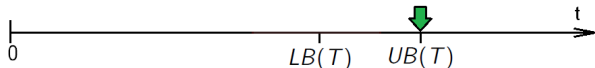
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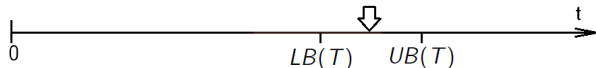
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## Constraint Propagation to tighten the problem

These approaches makes an interval  $[r_j, D_j]$  of possible processing of activity  $A_j \in N$  tighter and improve the performances of algorithms. The most popular approaches are:

*timetabling* techniques are based on the computation of an aggregation of the resource demand at every time-point;

*edge finding* and *activity intervals* techniques rely on the analysis of the resource demand over time intervals;

*conjunctive reasoning with temporal constraints* are based on an analysis of the current temporal constraint network.

# Existed lower bound estimation methods

## Trivial algorithms

*Advantages:* low calculation complexity, algorithms can be applied for large-scaled problems.

*Disadvantages:* low precision of obtained bound.

## Advanced algorithms

*Advantages:* high precision of obtained bound.

*Disadvantages:* exponential complexity decrease the efficiency of obtained bound and make algorithms not possible to be applied for some large-scaled problems.

## Problem!

There is a strong need in the method which can obtain suitable lower bound for large-scaled instances!

## Some generalizations of RCPSP

RCPSP with time-dependent resource capacities.

RCPSP with minimal and maximal time lags (RCPSP/max) – generalized precedence relations express relations of start-to-start, start-to-end, end-to-start, and end-to-end times between pairs of activities.

Multi-Mode RCPSP (MRCPSP) – activities can be processed in several modes each of which characterized by processing time and required amounts of resources.

RCPSP with flexible resource profile (FRCPSP) – only total amounts of required resources are given for activities instead, processing times are not defined.

## PSPLIB benchmark

The library of instances of problems RCPSP, RCPSP/max, MRCPSp, MRCPSp/max, FRCPSp and others.

Website: <http://www.om-db.wi.tum.de/psplib/main.html>

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# Open problems

1 machine

2 jobs

$r_j$  — release times

$p_j$  — processing times

$d_j$  — due dates

... and so on — we assume that all parameters of the jobs are known beforehand.

$k$  known schedules  $\pi_{-k}, \pi_{-k+1}, \dots, \pi_{-1}$  that are optimal according to an **unknown objective function**

The goal is to construct a new schedule  $\pi$  that would be optimal according to the same objective function, or at least would approximate the optimal. Perhaps the discrepancy between obtained solution and the optimal schedule would decrease with the number of known schedules?

# Scheduling Theory and Applications

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Thank you for your attention!